



2013 Owner's Manual for Maintenance and Safety

**Read this manual carefully.
It contains important safety information.**



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2013 GEM Owner's Manual

P/N 9924250

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WELCOME

Thank you for purchasing a GEM by POLARIS, and welcome to our world-wide POLARIS family of recreational and utility vehicle owners. We believe POLARIS sets a standard of excellence for all recreational and utility vehicles manufactured in the world today. With our many years of experience in design and manufacturing, we proudly bring you only the finest of vehicles:

- Snowmobiles
- All-terrain vehicles (ATVs)
- *RANGER*® utility vehicles
- Low emission vehicles (LEVs)
- *VICTORY*® motorcycles
- *INDIAN*® motorcycles
- GEM® vehicles

WELCOME

For safe and enjoyable operation of your vehicle, be sure to follow the instructions and recommendations in this owner's manual. Your manual contains instructions for minor maintenance, but information about major repairs is outlined in the GEM Service Manual and should be performed only by an authorized GEM dealer technician.

If questions arise after reading the manual, please contact GEM customer service. Be prepared to provide your Vehicle Identification Number (VIN) and date of purchase.

Your authorized GEM dealer knows your vehicle best and is interested in your total satisfaction. Be sure to return to your dealership for all of your service needs during, and after, the warranty period.

GEM Customer Service

Phone: 855-RIDEGEM (855-743-3436)

Web: www.gemcar.com

INTRODUCTION

This vehicle complies with the U.S. Department of Transportation National Highway Traffic Safety Administration (NHTSA) low-speed vehicle regulations and can be operated on many streets posted with low speed limits. Please familiarize yourself with all laws and regulations concerning the operation of the vehicle in your area.

This manual applies to the following GEM vehicles:

- GEM e2 (two-passenger)
- GEM e4 (four-passenger)
- GEM eS (two-passenger short-bed)
- GEM eL (two-passenger long-bed)
- GEM eL XD (two-passenger extra duty long-bed)
- GEM e6® (six-passenger)

INTRODUCTION

Safety Signal Words and Symbols

The following signal words and symbols appear throughout this manual and on your vehicle. Your safety is involved when these words and symbols are used. Become familiar with their meanings before reading the manual.



The safety alert symbol indicates a potential personal injury hazard.

WARNING

A WARNING indicates a hazardous situation which, if not avoided, may result in death or serious injury.

CAUTION

A CAUTION indicates a hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE

A NOTICE indicates a situation that may result in property damage.



The Prohibition Safety Sign indicates an action NOT to take in order to avoid a hazard.



The Mandatory Action Sign indicates an action that NEEDS to be taken to avoid a hazard.

INTRODUCTION

WARNING

Failure to follow the warnings contained in this manual can result in severe injury or death.

Special precautions must be followed when owning and operating a battery-powered vehicle. This vehicle is not a toy and can be hazardous to operate. This vehicle handles differently than other vehicles. A collision or rollover can occur quickly, even during routine maneuvers, if you fail to take proper precautions.

- Read this owner's manual. Understand all safety warnings, precautions and operating procedures before operating the vehicle. Keep this manual with the vehicle.
- This vehicle is an **ADULT VEHICLE ONLY**. NEVER operate this vehicle if you are under age 16 and NEVER operate without a valid driver's license.
- Never permit a guest to operate this vehicle unless the guest has read this manual and all product labels.
- Operate this vehicle only on public or private roads where speed limits are appropriate for low speed vehicles. Be familiar with motor vehicle laws in your area of operation. Do not operate this vehicle in situations where it could become an obstacle or an annoyance for faster-moving traffic.

INTRODUCTION

Manufacturer's Label (Vehicle Information Label)

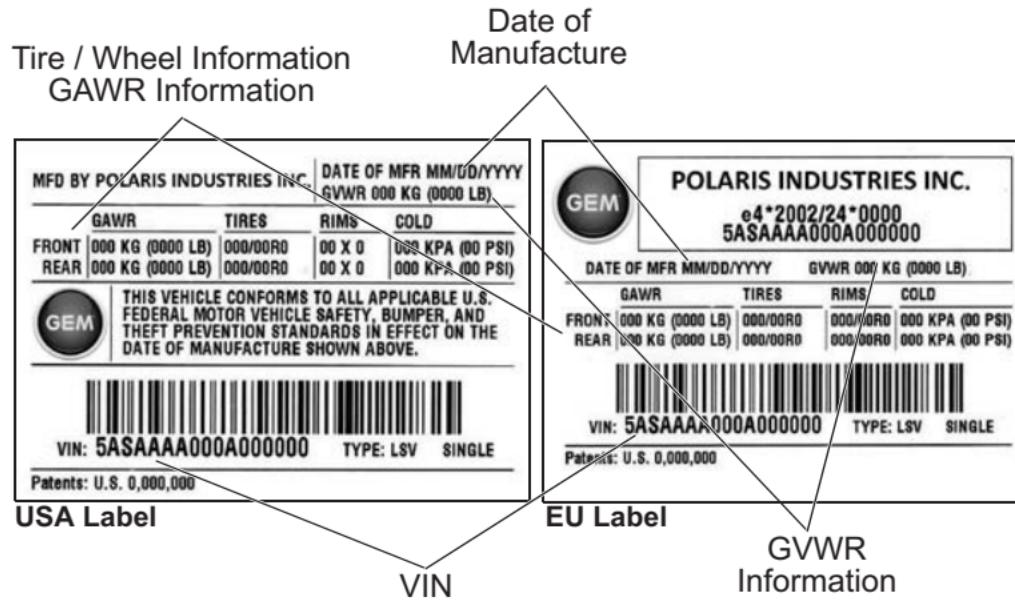
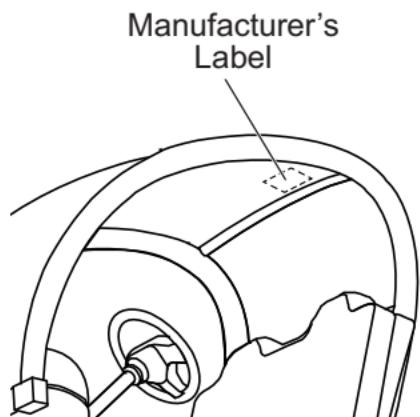
Record your vehicle's identification numbers and key number in the spaces provided on page 11.

The Vehicle Identification Number (VIN) is on the manufacturer's label, located on the left rear section of the roof panel. The VIN indicates the model year, model type and serial number of your vehicle. The manufacturer's label also contains the Gross Vehicle Weight Rating (GVWR) and Gross Axle Weight Rating (GAWR) information for your vehicle. *Never exceed the GVWR or the GAWR.* See page 22.

To order an extra or replacement key for your vehicle, please contact GEM customer service. See page 5. Be prepared to provide your key number and VIN.

INTRODUCTION

Manufacturer's Label (Vehicle Information Label)



INTRODUCTION

Manufacturer's Label (Vehicle Information Label)

Vehicle Identification Number (VIN):

Vehicle Model Number:

Motor Serial Number (on case of motor):

Key Number (stamped on key):

Optional Rear Accessory # (stamped on key):

Date Purchased:

SAFETY

Safety Labels and Locations

Warning labels have been placed on the vehicle for your protection. Read and follow the instructions of the labels on the vehicle carefully. If any of the labels depicted in this manual differ from the labels on your vehicle, always read and follow the instructions of the labels *on the vehicle*.

If any label becomes illegible or comes off, contact your authorized GEM dealer to purchase a replacement. Replacement *safety* labels are provided at no charge. The part number is printed on the label.

General Warning

WARNING

- Read your owner's manual before operating this vehicle.
- Do not operate this vehicle under the influence of alcohol, drugs or medication.
- This vehicle is not intended to be driven at speeds exceeding 25 MPH (40 km/h).

(continued on next page)



Safety Labels and Locations

General Warning

- Although most states prohibit this vehicle from operating on streets having posted speed limits of more than 35 MPH (56 km/h), state and local rules may vary. Check with your local law enforcement (city and state officials) for variations in your area.
- Never exceed the passenger and cargo limits of this vehicle.
- Do not start or operate vehicle until all occupants are seated with seat belts fastened.
- Avoid sharp turns an inclines and at high speeds (may cause rollover).
- Reduce speed on wet and slippery surfaces and in turns.
- Do not leave children unattended in vehicle.
- Set handbrake before leaving the vehicle.
- Remove key when leaving vehicle unattended.
- Stop vehicle before reversing direction.
- Be aware of small children and objects behind you before reversing direction.
- **ALWAYS DRIVE SAFELY. FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS OR FATAL INJURY.**

SAFETY

Safety Labels and Locations

Door/Seat Belt Warning

This label is located near the lower edge of the window on the driver's side door on models equipped with doors.

WARNING

The doors on this vehicle are designed only for protection against the elements. Do not rely on the doors to contain occupants within the vehicle or to protect against injury during an accident.

WEAR SEAT BELTS AT ALL TIMES.

Safety Labels and Locations

High Voltage Warning

High voltage warning labels are located in two places on your vehicle: near the battery compartment and under the hood near the motor controller.



WARNING

HIGH VOLTAGE

You could be seriously or fatally injured by electric shock if you attempt to open, repair, test, inspect or adjust. Only qualified technicians should open and service. Consult service manual.

SAFETY

Safety Labels and Locations

Cargo Warnings

Cargo warning labels are located in the beds of GEM eL and GEM eL XD models.

CARGO WARNING (eL)

- Maximum cargo capacity of this bed should never exceed 700 lbs. (317.5 kg).
- Distribute weight equally over axle.
- No passengers permitted.
- Abuse or noncompliance will void warranty.

CARGO WARNING (eL XD)

- Maximum cargo capacity of this bed should never exceed 1100 lbs. (499 kg).
- Distribute weight equally over axle.
- No passengers permitted.
- Abuse or noncompliance will void warranty.

Operator Safety

⚠ WARNING

Serious injury or death can result if you do not follow these instructions and procedures, which are outlined in further detail within your owner's manual.

- Read this manual and all labels carefully. Follow the operating procedures described.
- Never allow anyone under age 16 to operate this vehicle and never allow anyone without a valid driver's license to operate this vehicle.
- Never permit a guest to operate this vehicle unless the guest has read this manual and all product labels.
- Always make sure the seat belts are secured for operator and all passengers before operating.
- Never exceed the maximum occupant capacity of your vehicle:

GEM e2	2 occupants
GEM e4	4 occupants
GEM eS	2 occupants
GEM eL	2 occupants
GEM eL XD	2 occupants
GEM e6®	6 occupants

SAFETY

Operator Safety

- Never exceed the gross vehicle weight rating (GVWR) of your vehicle.
- The cab frame is not designed or intended to provide rollover protection. Avoid situations that could result in a rollover.
- Always be sure there are no obstacles or people behind your vehicle when operating in reverse. When it's safe to proceed in reverse, move slowly. Avoid turning at sharp angles in reverse.
- Always use the proper size and type of tires and always maintain proper tire pressure as specified in this manual and on safety labels.
- Never modify this vehicle through improper installation or use of accessories.

Operator Safety

- Never carry loads on the roof of the vehicle. Never exceed the stated load capacity for this vehicle. Cargo should be properly distributed and securely attached. Reduce speed and follow the instructions on cargo warning labels for hauling cargo. Allow a greater distance for braking.
- Always set the park brake and remove the key when leaving the vehicle unattended.
- The voltage in the battery pack is sufficient to cause death by electrocution. With the exception of battery inspections and refilling the water in flooded type batteries, never attempt to perform service on the electric drive system, including the battery pack, unless you are properly trained to work on electrical systems.

SAFETY

Operator Safety

- Do not carry a passenger until you have at least two hours of driving experience with this vehicle.
- Always keep arms and legs inside the cab frame while the vehicle is in motion.
- Always keep both hands on the steering wheel and both feet on the floorboards of the vehicle during operation.
- Never consume alcohol or drugs before or while operating this vehicle.
- Never operate at excessive speeds. Always travel at a speed proper for the traffic, visibility and operating conditions, and your experience.
- Never attempt jumps, doughnuts or other stunts.
- Always inspect your vehicle each time you use it to make sure it's in safe operating condition. Always follow the inspection and maintenance procedures and schedules described in this manual.

Operator Safety

- Never operate on excessively rough, slippery or loose terrain.
- Always follow proper procedures for turning. Practice turning at slow speeds before attempting to turn at faster speeds. Never turn at excessive speeds.
- Always have this vehicle checked by an authorized GEM dealer if it has been involved in an accident.
- Always be alert for obstacles when operating this vehicle. Never attempt to operate over obstacles.
- Always be careful of skidding or sliding. On slippery surfaces such as ice, travel slowly and exercise caution to reduce the chance of skidding or sliding out of control.
- Never operate this vehicle on steep hills.

SAFETY

Operator Safety

Gross Vehicle Weight Rating (GVWR)

WARNING! Exceeding the gross vehicle weight rating of your vehicle can reduce stability and handling and could cause loss of control. NEVER exceed the GVWR of your vehicle.

The maximum *payload capacity* of your vehicle is the maximum weight you may add to your vehicle *without exceeding the GVWR*. This capacity is determined by calculating the difference between your vehicle's GVWR and wet weight.

Refer to the specification section of this manual or the Manufacturer's Label on the vehicle for model-specific information.

Operator Safety

Gross Vehicle Weight Rating (GVWR)

When determining the weight you will be adding to your vehicle, and to ensure you do not exceed the maximum payload capacity, include the following:

- operator body weight
- passenger body weight
- weight of all occupants' apparel and items in or on apparel
- weight of any options or accessories *and their contents*
- weight of any additional cargo on the vehicle

SAFETY

Operator Safety

Equipment Modifications

Never install any equipment or make vehicle modifications to increase the speed or power of the vehicle. Any modifications to the original equipment of the vehicle create a substantial safety hazard and increase the risk of bodily injury. The warranty on your vehicle is terminated if any equipment has been added to the vehicle, or if any modifications have been made to the vehicle, that increase its speed or power.

The addition of certain accessories, including (but not limited to) mowers, blades, tires, sprayers, or large racks, may change the handling characteristics of the vehicle. Use only GEM-approved accessories, and familiarize yourself with their function and effect on the vehicle.

Operator Safety

⚠ WARNING

Failure to operate this vehicle properly can result in a collision, loss of control, accident or overturn, which may result in serious injury or death. Heed all safety warnings outlined in this section of the owner's manual. See the OPERATION section of the owner's manual for proper operating procedures.

Age Restrictions

This vehicle is an ADULT VEHICLE ONLY. NEVER operate this vehicle if you are under age 16 and NEVER operate without a valid driver's license.



Seat Belts

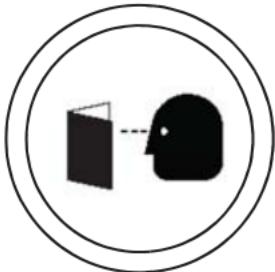
Riding in this vehicle without wearing the seat belt increases the risk of serious injury in the event of an accident or sudden stop. Occupants *must* wear seat belts at all times. Always make sure the seat belts are secured for operator and all passengers before operating. See page 71.

SAFETY

Operator Safety

Operating Without Instruction

Operating this vehicle without proper instruction increases the risk of an accident. The operator must understand how to operate the vehicle properly in different situations and on different types of terrain. All operators must read and understand the Owner's Manual and all warning and instruction labels before operating the vehicle.



Ventilation When Charging Batteries

Failure to provide adequate ventilation while charging batteries can result in an explosion. Volatile hydrogen gas is emitted during charging and may accumulate in pockets at the ceiling.

- Always ensure a minimum of 5 air changes per hour in the charging area.
- Always remove any storage covers from the vehicle and open any cab doors (if equipped) before charging.

Operator Safety

Failure to Inspect Before Operating

Failure to inspect and verify that the vehicle is in safe operating condition before operating increases the risk of an accident. Always inspect the vehicle before each use to make sure it's in safe operating condition. Always follow all inspection and maintenance procedures and schedules described in the owner's manual.

Using Alcohol or Drugs

Operating the vehicle after consuming alcohol or drugs could adversely affect operator judgment, reaction time, balance and perception. Never drink alcohol or use drugs or medications before or while operating this vehicle.



SAFETY

Operator Safety

Operating a Damaged Vehicle

Operating a damaged vehicle can result in an accident. After any overturn or accident, have your authorized GEM dealer inspect the entire machine for possible damage, including (but not limited to) brakes, accelerator, steering system and electrical system.

Operating at Excessive Speeds

Operating this vehicle at excessive speeds increases the operator's risk of losing control. Always operate at a speed that's appropriate for the traffic, the visibility and operating conditions, your skills and your passengers' skills.

Exhibition Driving

Exhibition driving increases the risk of an accident or overturn. Never attempt wheelies, jumps, doughnuts or other stunts. Avoid exhibition driving.

Operator Safety

Turning Improperly

Turning improperly could cause loss of traction, loss of control, accident or overturn. Always follow proper procedures for turning. Never turn abruptly or at sharp angles. Never turn at high speeds. Practice turning at slow speeds before attempting to turn at faster speeds.

Vehicle Rollover

Vehicle rollover could cause serious injury or death. The cab frame is not designed or intended to provide rollover protection. Always make sure the seat belts are secured for operator and all passengers before operating. Avoid situations that could result in a rollover. Avoid sharp turns and abrupt steering maneuvers.

Carrying Cargo

Carrying loads on the roof could damage the roof and affect vehicle handling, which could result in an accident or overturn. Never carry loads on the roof of the vehicle.

SAFETY

Operator Safety

Improper Tire Maintenance

Operating this vehicle with improper tires or with improper or uneven tire pressure could cause loss of control or accident. Always use the size and type of tires specified for your vehicle. Always maintain proper tire pressure as described in the owner's manual and on safety labels.

Unauthorized Use of the Vehicle

Leaving the keys in the vehicle can lead to unauthorized use of the vehicle, which could result in an accident or overturn. Always remove the key when the vehicle is not in use.

Hot Drive Systems

The motor and controller are very hot during and after use of the vehicle. Hot components can cause burns and fire. Do not touch hot drive system components. Always keep combustible materials away from the drive system.

Operator Safety

Precautions During Maintenance

WARNING! The voltage in the battery pack is sufficient to cause death by electrocution. With the exception of battery inspections and refilling the water in flooded type batteries, never attempt to perform service on the electric drive system, including the battery pack, unless you are properly trained to work on electrical systems.

WARNING! Do not work in or near the battery compartment or on any other electrical component of the vehicle while charging the batteries. Always turn off the main disconnect switch before servicing or unplugging any electrical components. See page 52.

Always follow all safety instructions in the maintenance portion of this owner's manual, as well as the following:

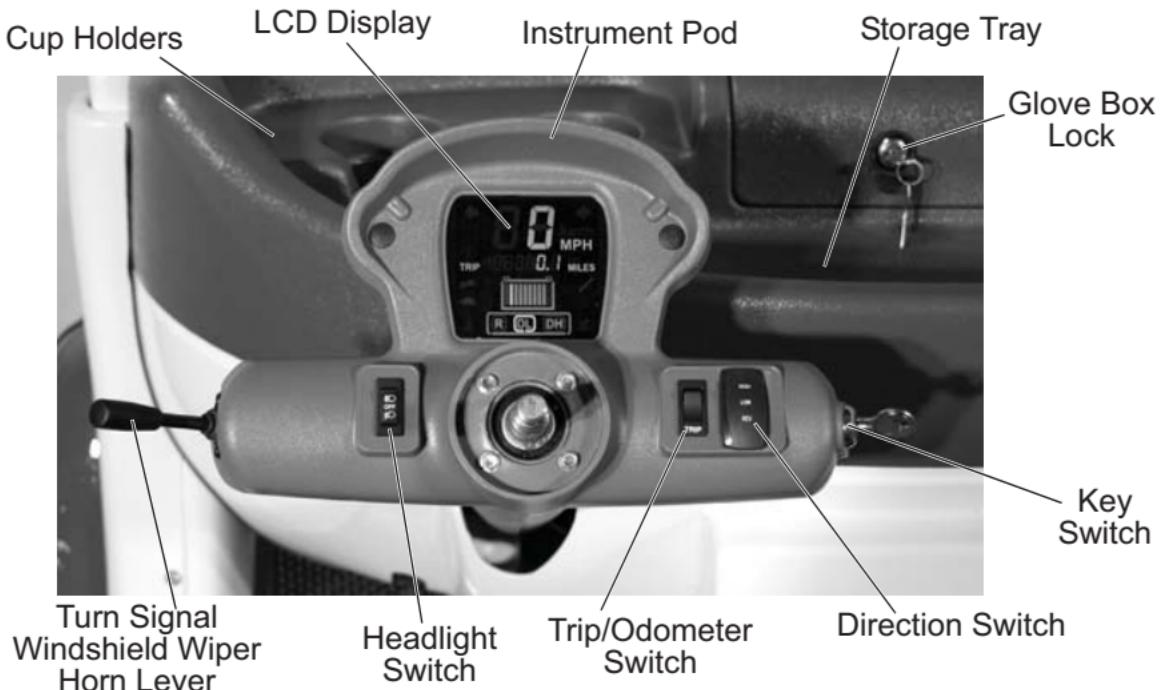
- Make sure the vehicle is properly immobilized before beginning any maintenance.
- Always block the chassis securely before working under the vehicle.
- Turn the key off and remove it from the vehicle.
- Insulate any tools used within the battery area to prevent sparks or battery explosion caused by shorting the battery terminals or wiring. Remove the batteries, or cover the exposed terminals with an insulating material.

FOR MORE INFORMATION ABOUT SAFETY
PLEASE CONTACT GEM CUSTOMER SERVICE.

See page 5.

FEATURES AND CONTROLS

Console



FEATURES AND CONTROLS

Console

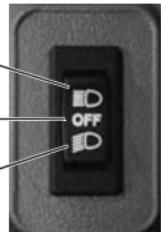
Headlight Switch

Press the top of the switch to turn the headlights to high beam. Press the bottom of the switch to turn the headlights to low beam. Move the switch to the center position to turn the headlights off.

Electrical Components

Electrical wiring, circuit boards and components are located under and behind the upper and lower console.

NOTICE: Liquids can damage electrical components and the circuit board. Handle liquids with care. Do not spray water directly into the upper or lower console.



Optional Accessory Switches



Electrical Access Panel
(Fuses/Main Disconnect Switch)

FEATURES AND CONTROLS

Console

Key Switch

When the key is turned to the ON position (clockwise), the display will light up and all electrical accessories can be used.

Leaving the key in the ON position will discharge the batteries. Always turn the key to the OFF position when not operating. Remove the key from the ignition to prevent unauthorized use.

When the key is turned to the OFF position, the vehicle will not accelerate, but accessories and lights will remain on for approximately 30 seconds. Turn the key to the OFF position to disable all electrical circuits. The key can be removed from the switch when it is in the OFF position.

WARNING! Never turn the key to the OFF position while the vehicle is in motion. This could lead to loss of speed control and loss of vehicle control, which could result in serious injury or death.



FEATURES AND CONTROLS

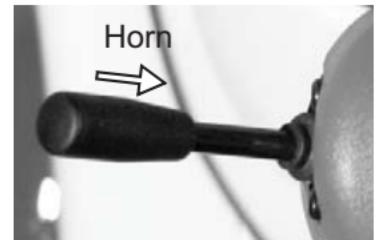
Console

Zero Speed Detection Feature

To prevent the vehicle from rolling away, the electric motor will resist vehicle motion if the accelerator pedal is released while the key is on and the vehicle is moving.

Horn

Press the turn signal wand inward toward the instrument pod to sound the horn.



Glove Box

The glove box is equipped with a lock to protect items from theft or damage. Use the ignition key to lock and unlock the glove box door. Turn the key 1/4 turn counter-clockwise to unlock the door.

FEATURES AND CONTROLS

Console

Turn Signal

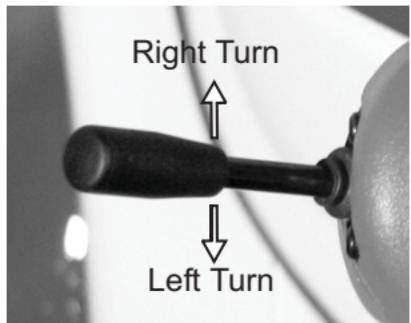
The turn signal lever contains the controls for the turn signals, horn, windshield wiper and windshield washer (if equipped). Check turn signal lamps before each ride. When driving, activate a turn signal before turning to alert others of your intentions.

Tip: The key must be in the ON position to activate the turn signals.

Move the turn signal lever downward to signal a left turn. The left turn signal lamp below the front headlight will flash. The left turn indicator in the LCD display will also flash.

Move the lever upward to signal a right turn. The right signal lamp and indicator will flash.

Return the lever to the center position to end the signal. If the operator does not end the signal within 45 seconds, an alert will sound.



FEATURES AND CONTROLS

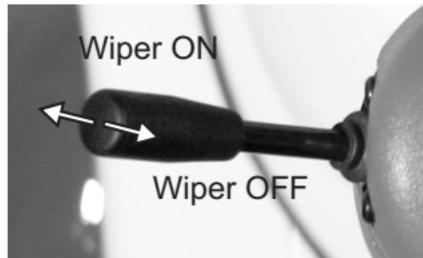
Console

Windshield Wiper

Push the turn signal lever toward the console and release it to turn the windshield wipers on. Push the lever toward the console again to activate the washer momentarily (if equipped, see page 85). Pull the lever toward the steering wheel to turn the wiper off.

If the wiper fails to work, check for a blown fuse at the fuse block. See page 102.

CAUTION! A worn or damaged wiper blade could impair operator vision and result in an accident. A worn wiper blade could also damage windshield glass. Always replace worn or damaged wiper blades promptly.



FEATURES AND CONTROLS

Console

Trip Meter/Odometer/E-Meter

The trip switch has four functions:

- Toggle between the odometer and trip meter.
- Reset the trip meter.
- Change the function of the speedometer and odometer from miles per hour (MPH) to kilometers per hour (km/h) and miles to kilometers.
- Toggle between odometer/trip meter and e-meter to display accumulated power consumed from grid, shown in kilowatt hours (kWh).

FEATURES AND CONTROLS

Console

Trip Meter/Odometer/E-Meter

Trip Switch Operation	
Desired Result	Press Trip Switch
Toggle between the odometer and trip meter modes on the display	Press and hold for less than 2 seconds
Reset the trip meter to zero	Press and hold for 3-9 seconds while display is in trip mode ("TRIP" is illuminated, see page 42)
Change the display from standard to metric (MPH to km/h and miles to kilometers)	Press and hold for 10-12 seconds while display is in odometer mode
Display consumed power	Press and release twice

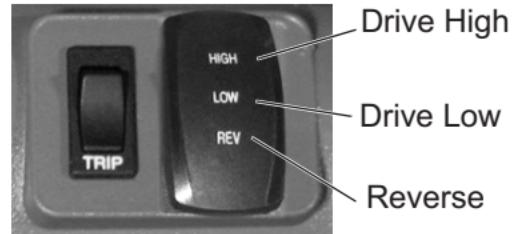
FEATURES AND CONTROLS

Console

Direction Switch

NOTICE: Always bring the vehicle to a complete stop before changing the position of the direction switch.

1. With the key in the ON position, apply the brakes.
2. Move the direction switch to the desired mode.
3. Release the brakes and gradually depress the accelerator pedal to increase speed.



CAUTION! Changing the direction switch position while driving could result in an automatic increase or decrease in speed without a change to accelerator pedal pressure.

FEATURES AND CONTROLS

Console

Direction Switch

Drive High

The HIGH mode allows operation of the vehicle at speeds of 0-25 MPH (0-40 km/h).

Drive Low

The LOW mode allows operation of the vehicle at speeds of 0-15 MPH (0-24 km/h). When LOW mode is selected, the rate of acceleration is also limited.

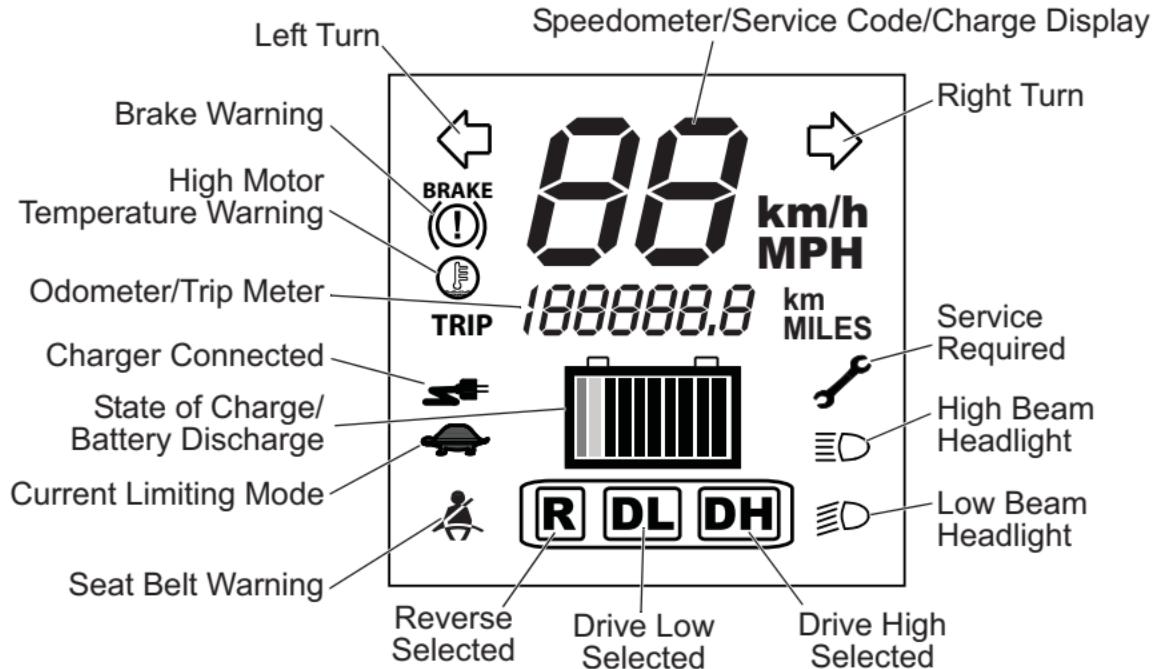
Reverse

A reverse warning alert will automatically sound when the key is on and reverse mode is selected. Vehicle speed is limited when operating in reverse. See page 90 for safe reverse operation procedures.

FEATURES AND CONTROLS

Console

LCD Display Indicators



FEATURES AND CONTROLS

Console

LCD Display Indicators

Speedometer/Service Code/Charge Display Indicator

When driving, the speedometer displays vehicle speed in either miles per hour (MPH) or kilometers per hour (km/h). The display can be changed to display either standard or metric units of measurement. See page 38.

When the batteries are charging, this area displays the percent of charge. When the service indicator illuminates, a service code displays in this area.



74% Charge

FEATURES AND CONTROLS

Console

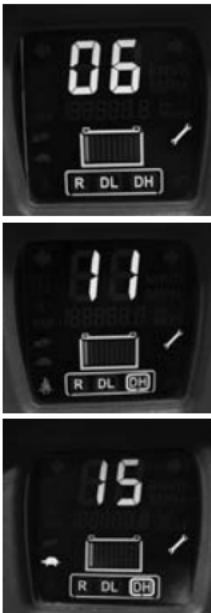
LCD Display Indicators

Speedometer/Service Code/Charge Display Indicator

Common service codes are detailed below.

Code	Condition	Remedy
06	Accelerator pedal is depressed, no direction is selected.	Release pedal, apply brakes, make sure direction switch is locked into a position.
11	Accelerator pedal was depressed before key was turned on.	Turn key off, release accelerator pedal, then turn key on.
15	Low state of charge on batteries.	Charge batteries before operating.
16	High state of charge on batteries.	Turn headlights on for several minutes, then turn the key switch off and on.

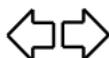
Tip: If any other codes display, contact your authorized GEM dealer or call GEM customer service.



FEATURES AND CONTROLS

Console

LCD Display Indicators



Turn Indicators

The corresponding turn signal indicator flashes when a signal is activated.



Brake Warning Indicator

The brake warning illuminates when the park brake is engaged or when a brake system failure has occurred. If the brake warning illuminates, check the following items before operating the vehicle.

Brake System Item	Solution
Park brake	Release the park brake.
Brake fluid level	If low, add brake fluid. See page 98.
Brake system	Check hoses for cracks, scuffs and worn spots. If you discover signs of wear or damage, do not operate the vehicle. See your authorized GEM dealer for service.

WARNING! Worn or damaged brake hoses can cause brake failure. Always have worn or damaged brake hoses replaced promptly.

FEATURES AND CONTROLS

Console

LCD Display Indicators



High Motor Temperature Warning Indicator

If the motor temperature warning illuminates, or if service code “41” displays in the speedometer/service code display, the motor or motor controller may be overheating. Continued operation could result in motor damage. Stop the vehicle promptly, preferably in a cool or shaded location, and wait for the motor to cool down. Do not operate the vehicle until the warning indicator turns off.

Tip: Climbing steep grades while hauling heavy loads may overheat the motor or controller and shorten component life.

FEATURES AND CONTROLS

Console

LCD Display Indicators

Odometer/Trip Meter Indicator

The odometer indicator logs the total distance the vehicle has been driven since it was manufactured. The trip meter is useful for logging distances traveled on separate trips. See page 38 for trip meter instructions. The display can be changed to display either standard or metric units of measurement. See page 38.



Charger Connected Indicator

This indicator illuminates approximately 8-10 seconds after the charger is connected and remains on until the charger is disconnected. If the indicator fails to illuminate when the charger is connected, the charger may not be charging. If this occurs, make sure the main disconnect switch is in the ON position. See pages 61-65 for more information about charging the batteries.

FEATURES AND CONTROLS

Console

LCD Display Indicators

State of Charge/Battery Discharge Indicator (BDI)

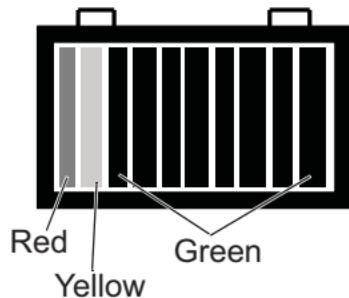
This indicator contains 8 green bars, a yellow bar and a red bar. It shows available battery capacity by illuminating one or more bars.

The indicator illuminates when the key is turned on. It also illuminates 8-10 seconds after the charging cord is connected, turning off when the batteries are 100% charged. To verify a full charge or to check the state of charge, turn the key on.

As charge is depleted, bars begin to turn off from right to left.

Remaining bars indicate remaining battery charge. See page 49.

Tip: If only red and yellow bars are illuminated, charge is very low. Recharge as soon as possible. A full recharge cycle (from one red bar to fully charged) may take 8 hours or more for a standard battery pack, and up to 14 hours for a heavy duty battery pack.



FEATURES AND CONTROLS

Console

LCD Display Indicators

State of Charge/Battery Discharge Indicator (BDI)

State of Charge/Battery Discharge Indicator		
Bars	Color	% Of Charge
1	Red (Far Left)	Less Than 10
2	Yellow	10-20
3	Green	20-30
4	Green	30-40
5	Green	40-50
6	Green	50-60
7	Green	60-70
8	Green	70-80
9	Green	80-90
10	Green (Far Right)	90-100

NOTICE: Batteries can be permanently damaged (and the warranty voided) if allowed to remain 30 days or more with low charge. Fully charge batteries before storing. In hot climates, battery self-discharge will increase. In cold climates, batteries could freeze if not properly charged. If the vehicle will not be used for 10 or more days, follow the battery storage procedures on page 126.

FEATURES AND CONTROLS

Console

LCD Display Indicators



Current Limiting Mode Indicator

This indicator illuminates if the system limits the amount of current available due to extremely low battery voltage. The state-of-charge/battery-discharge indicator will also indicate low voltage. If you continue to drive, acceleration and power will begin to decrease. The controller will eventually shut down the vehicle to protect the batteries and motor from damage. If the state of charge is low and the current limiting indicator is illuminated, stop the vehicle and recharge the batteries.



Seat Belt Warning

When the key is turned on, the seat belt warning illuminates for 45 seconds as a reminder for occupants to fasten seat belts.

FEATURES AND CONTROLS

Console

LCD Display Indicators



Direction Indicators



When the key is on, one of the three direction indicators illuminate to indicate the selected position of the direction switch (REVERSE, DRIVE LOW or DRIVE HIGH). See page 40.



Headlight Beam Indicators



Either the high beam or low beam headlight indicator illuminates to indicate which headlight beam is selected. See page 33.



Service Required Indicator

When the service indicator illuminates, a service code displays in the speedometer/service code display. See page 43 for common codes and descriptions.

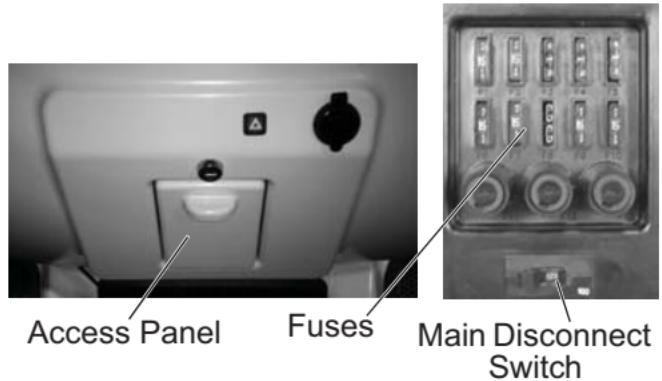
FEATURES AND CONTROLS

Console

Main Disconnect Switch

WARNING! The main disconnect switch will disable the vehicle by disconnecting the battery pack from the motor. It does not disable the battery pack. HIGH VOLTAGE will be present at the battery terminals. HIGH BATTERY VOLTAGE IS ALWAYS PRESENT. DO NOT TOUCH THE BATTERY TERMINALS.

The main disconnect switch is located inside the fuse access panel on the lower console. The main disconnect switch must be turned on for operation and for charging.



FEATURES AND CONTROLS

Console

Main Disconnect Switch

Move the switch to the left (OFF) to disconnect the battery pack from the motor. After the switch is turned off, some power may remain in the system until all capacitors have discharged.

NOTICE: Do not turn off the disconnect switch while the vehicle is in motion or undergoing recharge except in emergency situations.

NOTICE: Damage to electrical connections and components will occur if they are unplugged before the main disconnect switch is turned off. Always turn off the main disconnect switch before servicing or unplugging any electrical components.

Hazard Signals

Press the hazard signal switch to cause all turn signal lamps to flash simultaneously. Use this feature to alert others of an emergency or other situation requiring caution, especially if your vehicle becomes disabled on or near a road. Press the switch again to cancel the hazard signals.



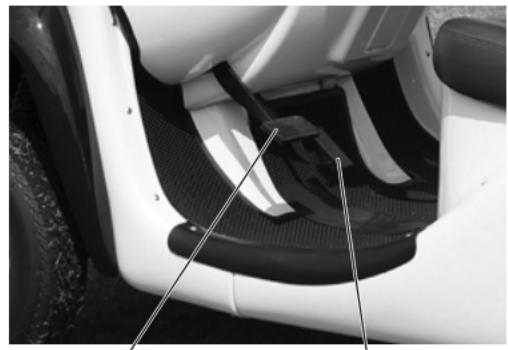
Hazard Switch

FEATURES AND CONTROLS

Brake Pedal

The brake pedal is located on the floor to the left of the accelerator pedal. Push the brake pedal toward the floor to slow or stop the vehicle. Apply the brakes before turning the key on.

WARNING! Constant brake use (riding the brakes) can cause brakes to overheat and fail, which could lead to an accident resulting in serious injury or death. Do not drive with your foot resting or riding on the brake pedal.



Brake Pedal

Accelerator Pedal

FEATURES AND CONTROLS

Accelerator Pedal

The accelerator pedal is located on the floor to the right of the brake pedal. To begin moving or to increase vehicle speed, gradually push the accelerator pedal toward the floor. Holding the accelerator pedal down continuously will accelerate the vehicle to the maximum speed.

The accelerator pedal will function only if the key is on.

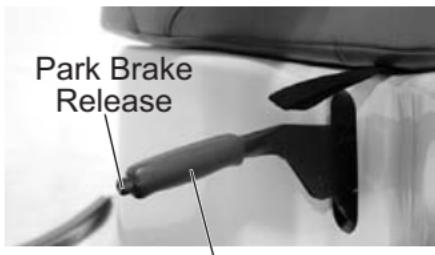
To slow the vehicle, release the accelerator pedal. Electric motor braking provides braking when the pedal is released. For additional speed control or to stop the vehicle, apply the brakes.

FEATURES AND CONTROLS

Park Brake Lever

WARNING! A rolling vehicle can cause serious injury. Always set the park brake when leaving the vehicle unattended. Remove the key from the ignition to prevent unauthorized use.

NOTICE: Be sure the park brake is fully disengaged before driving. Failure to do so can lead to overheating of the rear brakes.



Park Brake Lever
GEM e2, eS, eL, eL XD



Park Brake Lever
GEM e4, e6®

FEATURES AND CONTROLS

Park Brake Lever

The park brake lever is located to the lower right of the driver seat. To help prevent the vehicle from rolling, set the park brake when parking the vehicle. When the park brake is set and the park brake indicator is illuminated, the vehicle will not move. Always apply the brakes before setting or releasing the park brake.

The park brake is adjustable and should be checked periodically as outlined in the Periodic Maintenance Chart beginning on page 96. See your authorized GEM dealer for service.

1. To set the park brake, apply the brakes. Pull the park brake lever upward as far as possible.
2. To release the park brake, apply the brakes. Press the park brake release inward and move the lever downward as far as possible.

FEATURES AND CONTROLS

Batteries

Battery Pack

Your vehicle is equipped with a battery pack containing either six 12-volt gel batteries, six 12-volt flooded batteries or nine 8-volt gel batteries that supply the power needed to operate the vehicle. These batteries perform best when recharged fully and often. *Recharge the batteries daily, or after each use of the vehicle.*

NOTICE: Each vehicle is programmed at the factory for a particular battery type. Switching battery types should be done only by an authorized GEM service technician.

8-Volt Gel Battery



12-Volt Gel Battery



12-Volt Flooded Battery



FEATURES AND CONTROLS

Batteries

Battery Performance Tips

- New batteries will not perform to their fullest capacity until they have been discharged and recharged 20 to 30 times.
- Batteries should be fully charged before the first use.
- Recharge the batteries daily, or after each use of the vehicle.
- Always maintain a full charge on the batteries. For best battery life, avoid discharging the batteries more than 80%.
See page 48.

- Batteries should be at room temperature when recharging. Do not charge batteries at temperatures of 110°F (43°C) or higher.
- In the first few years of life, the batteries should provide a range of up to 30 miles (48 km) at 72°F (22°C). At 32°F (0°C) range may be reduced to 12-15 miles (19-24 km). Actual range may be affected by road conditions, terrain, weather and driving habits.

FEATURES AND CONTROLS

Batteries

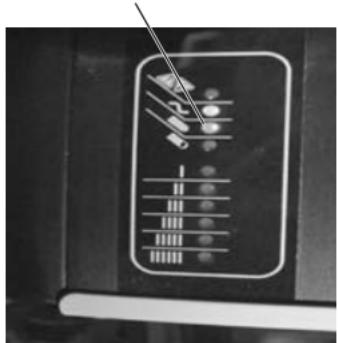
On-Board Charger

The on-board battery charger is located under the hood and can be viewed through the left front wheel well. When batteries are 100% charged, a green light on the charger will illuminate.

When the vehicle will not be used for 10 or more days, leave the main disconnect switch on and connect the charger. The on-board battery charger will monitor the state of charge of the batteries and automatically initiate a charge cycle whenever battery voltage falls below a predetermined level. The on-board charger will maintain a full battery charge for up to 24 weeks.

If the combined voltage of all batteries reaches 68 volts or less, a safety feature in the on-board charger will not allow the charger to activate. If this occurs, use the alternate charging method. See page 65.

Green Indicates
100% Charge



FEATURES AND CONTROLS

Batteries

Battery Charging

WARNING! Using a non-recommended extension cord could result in fire, heat damage or charger failure, which could result in serious injury or death. Always use the recommended type of cord to charge the batteries.

Tip: Do not use a ground fault interrupt (GFI) type cord on a GFCI-protected outlet.

WARNING! Charging from a circuit of lesser capacity and/or using a cord from the outlet to the vehicle that is not sufficient in wire gauge could create a fire hazard.

WARNING! Failure to provide adequate ventilation while charging batteries can result in an explosion. Hydrogen gas is emitted during charging and will rise and accumulate at the ceiling. Always ensure a minimum of five (5) air changes per hour in the charging area. Never charge the batteries in an area subject to a flame or spark, including areas containing gas or propane water heaters and furnaces. Do not smoke in the charging area.

FEATURES AND CONTROLS

Batteries

Battery Charging

The battery charge receptacle is located on the hood. When charging the vehicle, always use a standard 3-wire grounded extension cord of one of the following types:

- 12-gauge wire with 3-wire grounded, 50 feet (15.25 m) or shorter.
- 14-gauge wire with 3-wire grounded, 25 feet (7.6 m) or shorter.

Charge
Receptacle



FEATURES AND CONTROLS

Batteries

Battery Charging

Always follow these precautions when charging:

- Position the vehicle on a level surface. Make sure the charging area is well ventilated.
- Make sure the key is off.
- Always use the recommended extension cord type.
- Inspect the extension cord for cracks, loose connections and frayed wiring. Never use a damaged extension cord.
- Always connect the charging cord to the vehicle's charge receptacle first, then plug the cord into a wall receptacle.

(continued on next page)



1. Plug into vehicle



2. Plug into outlet

FEATURES AND CONTROLS

Batteries

Battery Charging

Tip: Always use a 110-volt AC, 15 amp breaker outlet. A GFI (Ground Fault Interrupt) receptacle is recommended. See your authorized GEM dealer if you do not have a GFI receptacle at your regular recharge site.

- Make sure the charger uses a dedicated circuit to prevent overloading. If charging multiple vehicles, each vehicle should use a dedicated circuit.
- When disconnecting the charger, always disconnect the extension cord from the wall receptacle first, then disconnect the cord from the vehicle.

FEATURES AND CONTROLS

Batteries

Alternate Battery Charging Method

If the combined voltage of all batteries reaches 68 volts or less, a safety feature in the on-board charger will not allow the charger to activate. Use the alternate charging method to add a small charge to each battery separately. The on-board charger will then activate properly to recharge all batteries to a full charge.

Use a 12-volt battery charger to charge 12-volt batteries. Charge each battery individually.

Use a 24-volt charger to charge 8-volt batteries. Charge in 3 groups, each consisting of 3 sequentially wired batteries.

Tip: It is not necessary to remove or disconnect battery post connections during the alternate charging method.

FEATURES AND CONTROLS

Batteries

Alternate Battery Charging Method

1. Turn the main disconnect switch off.
2. Set the battery charger to the medium amp setting (10 to 30 amps).
3. Charge each battery for 10-20 minutes.
4. Move quickly from battery to battery, as this is only a residual charge and it will dissipate in a short period of time.
5. After charging the last battery, remove the off-board charger leads, turn the main disconnect switch on and plug the vehicle in.
6. If the on-board charger does not recognize the residual charge and activate, repeat the alternate charging method.

FEATURES AND CONTROLS

Batteries

Battery Handling Precautions

WARNING! Do not work in or near the battery compartment or on any other electrical component of the vehicle while charging the batteries. Always turn off the main disconnect switch before servicing or unplugging any electrical components. See page 52. The main disconnect switch will disable the vehicle by disconnecting the battery pack from the motor. It does not disable the battery pack. HIGH VOLTAGE will be present at the battery terminals. HIGH BATTERY VOLTAGE IS ALWAYS PRESENT. DO NOT TOUCH THE BATTERY TERMINALS.

- Always make sure that all electrical accessories are grounded directly to the negative (-) post on the terminal board. Never use the chassis or body as a ground connection.
- Make sure vent caps are installed properly and securely during vehicle operation and battery charging.
- Never connect a 12-volt accessory directly to the batteries. Always connect any powered accessory to a 12-volt auxiliary outlet or terminal board.

(continued on next page)

FEATURES AND CONTROLS

Batteries

Battery Handling Precautions

- Never connect jumper cables to any of the batteries of this vehicle.
- Always wear safety glasses or approved eye protection when servicing the vehicle. Wear a full-face shield and gloves when working with or around batteries and electrical connectors.
- Use only insulated tools when working in the battery compartment.
- Always keep battery terminals and connections clean and free of corrosion at all times. See page 122.

Dome Light

Turn the dome light on or off by pressing the switch on the side of the light. The dome light is powered by four AA batteries. To replace the batteries, remove the light cover and install the new batteries. Instructions are located inside the battery compartment.



Dome Light Switch

FEATURES AND CONTROLS

Accessory Outlet

The optional accessory outlet is located on the lower console, to the right of the fuse access panel. This outlet will accept a standard automotive 12-volt accessory and is intended for moderately powered accessories, such as a cellular phone. It will not operate large current items, such as cigarette lighters.

The fuse for the power outlet plug is located in the fuse block under the access panel in the center of the lower console. Always use fuses with the same type and rating.

NOTICE: Do not plug in devices requiring power exceeding 25 watts. Damage to the vehicle electrical system may occur or an accessory fuse may blow.



Accessory Outlet

FEATURES AND CONTROLS

Bench Seat Removal

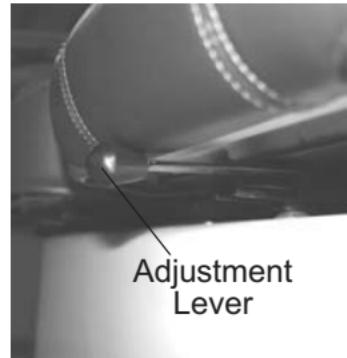
Pull up on the front of the seat to disengage the front latches. Slide the seat forward and lift it away from the seat base. To reinstall the seat, align the rear plunger to the socket at the rear of the seat base. Slide the seat fully rearward, then push down firmly along the front edge of the seat to secure the latches.

Seat Adjustment

The front seats on the GEM e4 and GEM e6® models are equipped with manual seat adjustments. The seat adjustment lever is directly under the front of the seat.

Move the adjustment lever to the left and slide the seat to the desired position. Release the lever.

Make sure the seat latches securely in position. Test the latch by attempting to slide the seat forward and rearward while seated.



FEATURES AND CONTROLS

Seat Belts

⚠ WARNING

Failure to properly use seat belts and child restraints can result in serious injury or death. Always follow all legal requirements for seat belt and child restraint use in on-road vehicles.

- Always make sure the seat belts are secured for operator and all passengers before operating.
- Pregnant women should wear the lap part of the belt across the thighs and as snug across the hips as possible. Keep the belt low so that it does not come across the abdomen.
- The operator and all passengers are subject to the same legal requirements for seat belt use as occupants in other on-road vehicles. Always make sure children are properly restrained. Children ages 12 and under *should* ride in a rear seat. Infants *must always* be restrained in a rear seat. Use the type of restraint that is correct for your child. When using child safety seats, always follow the manufacturer's instructions for proper installation and use in a vehicle containing only a shoulder/lap belt restraint system. Visit www.seatcheck.org or call 1-866-SEATCHECK for more information about child restraints.

FEATURES AND CONTROLS

Seat Belts

Proper Seat Belt Use

This vehicle is equipped with three-point lap and diagonal seat belts for all occupants. Always make sure the seat belts are secured for operator and all passengers before operating. To wear the seat belt properly, follow this procedure:

1. Pull the seat belt latch downward and across your chest toward the buckle at the inner edge of the seat. Slide the buckle up the webbing as far as needed for the belt to reach across your hips. The belt should fit snugly across your hips and diagonally across your chest. Make sure the belt is not twisted.



FEATURES AND CONTROLS

Seat Belts

Proper Seat Belt Use

2. Push the latch plate into the buckle until it clicks.
3. Release the strap, it will self tighten.
4. To remove slack in the lap belt portion of the belt, pull upward on the shoulder belt. To loosen the lap belt if it is too tight, tilt the buckle and pull the lap belt slightly longer.
5. To release the seat belt, press the square red button in the buckle's center. If necessary, slide the buckle down the webbing to allow it to retract fully.

FEATURES AND CONTROLS

Seat Belts

Seat Belt Safety Tips

- In a rear seat, you may have trouble tightening the lap/shoulder belt on the child restraint because the buckle or latch plate is too close to the belt path opening on the restraint. Disconnect the latch plate from the buckle and twist the short buckle-end belt several times to shorten it. Insert the latch plate into the buckle with the release button facing outward.
- If the belt still cannot be tightened when using a child safety seat, or if pulling and pushing on the restraint loosens the belt, disconnect the latch plate from the buckle, turn the buckle around and insert the latch plate into the buckle again. If you still cannot make the child restraint secure, try a different seating position.

FEATURES AND CONTROLS

Seat Belts

Seat Belt Inspection

Inspect all seat belts for proper operation before each use of the vehicle.

1. Push the latch plate into the buckle until it clicks. The latch plate must slide smoothly into the buckle. A click indicates that it's securely latched.
2. Push the red release latch in the middle of the buckle to make sure it releases freely.
3. Pull each seat belt completely out and inspect the full length for any damage, including cuts, wear, fraying or stiffness. If any damage is found, or if the seat belt does not operate properly, have the seat belt system checked and/or replaced by your authorized GEM dealer.
4. To clean dirt or debris from the seat belts, sponge the straps with mild soap and water. Do not use bleach, dye or household detergents.

FEATURES AND CONTROLS

Stereo System (Option)

The optional stereo system is mounted in an overhead console and features speakers, FM radio, CD player and MP3 capabilities. Refer to your stereo system's user manual for detailed operating instructions.



FEATURES AND CONTROLS

Rear Accessory Backs (Option)

Rear accessory back options are available. These rear accessory backs are interchangeable.

Trunk Cover Lock

Latch Release
Handle



TrunkBack™



LinksBack™



Clip-In StakeBack™

FEATURES AND CONTROLS

Rear Accessory Backs (Option)

WARNING! Never carry a passenger on a rear accessory back. Do not overload an accessory back. Overloading the vehicle can reduce stability and handling and could cause loss of control. *Never exceed the GVWR or the GAWR.* See page 22.

NOTICE: Use only GEM-approved rear accessories. Others may cause damage to the locking system or vehicle, and will void warranty.

1. Remove the contents of the installed rear accessory back.
2. Ensure that the safety strap is secured.

CAUTION! Before releasing the rear latch, always make sure the safety strap is secure. The rear back can fall suddenly and cause injury or damage to the vehicle if the safety strap is not secured.

3. Firmly grasp the installed back to prevent it from tipping or falling.
4. Use the ignition key to unlock the latch release handle.

Tip: There is a separate key for the TrunkBack™ cover lock.

FEATURES AND CONTROLS

Rear Accessory Backs (Option)

5. Rotate the release handle to release the dual latches.
6. Remove the safety strap and carefully remove the existing accessory back.
7. Install the desired accessory back onto the mounting brackets.
8. Secure the safety strap.
9. Push the accessory back forward to engage the dual latches. *Make sure you hear two clicks, one for each latch engagement.* Test to make sure the latches are secure. If not secure, repeat this step.

CAUTION! Keep the rear latch in a locked position when operating or transporting the vehicle. The rear accessory could fall and cause injury if the safety strap is not used.

10. Always lock the release handle with the ignition key after changing accessory backs.

FEATURES AND CONTROLS

Chrome Bumpers/Rugged Bumpers (Option)

Front bumpers are for appearance only and will protect the body panels only from minor dents and scratches. They will not provide protection to the vehicle in front collisions.

NOTICE: Never use your GEM vehicle for pushing. Damage to the vehicle may result.



FEATURES AND CONTROLS

Doors (Option)

WARNING! Doors do not offer structural protection in the event of an accident and do not change the open body characteristics of the vehicle. The doors provide protection from the weather only. Always use seat belts. Failure to use the seat belts puts the driver and passengers at greater risk of serious injury or death in the event of an accident.

Soft Doors: From either inside or outside the vehicle, locate the zipper at the bottom front or mid rear of each door. Unzip the door to open it. The door can be held in the open position using the straps and snaps located on the pillars or door supports.

Framed Canvas Doors: To open the doors from outside the vehicle, locate the door knob and slide it in the direction of the arrows. To open doors from inside the vehicle, locate the nylon strap at the center of the door and pull it toward the front of the vehicle. To open windows, locate the zipper and unzip it to the desired position. The window can be stored in the open position by securing it with the nylon straps and snaps.



FEATURES AND CONTROLS

Grab Handle Package (Option)

Grab handles can be added at each seat position to assist riders in entering and exiting the vehicle. Interior grab handles are not intended to retain passengers in the vehicle. Always make sure the seat belts are secured for operator and all passengers before operating.



Enclosed Cargo Carrier (Option)

To open the cargo carrier door, insert the key and turn the lock. Pull the handle outward and rotate it to open the door. Reverse the process to close and lock the door.



FEATURES AND CONTROLS

Steering Column Lock (Option)

To lock the steering column, insert the key into the steering column lock and turn it clockwise while turning the steering wheel. The wheel may need to turn up to one full revolution. When you feel the lock engage, remove the key.



WARNING! Do not leave the key in the column lock while driving as the lock may inadvertently activate and cause loss of steering control, which could result in serious injury or death.

To unlock the steering column, insert the key and turn the steering wheel to remove any pressure on the lock. Turn key counter-clockwise.

FEATURES AND CONTROLS

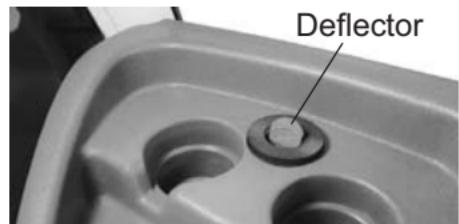
Adjustable Tilt Steering Column (Option)

To adjust the tilt steering column, pull the lever at the left of the column rearward toward the driver's seat to release the latch. Adjust the steering column to the desired position, then push the lever toward the console to lock the steering column.



Heater/Defogger (Option)

The heater/defogger unit can be used to provide heat inside the vehicle and to assist in defogging the windshield. The switch is located on the console. Move the switch to the ON position, then adjust airflow to the windshield as needed using the deflectors located on the top of the console.



FEATURES AND CONTROLS

Windshield Washer (Option)

Push the turn signal lever toward the console to turn the windshield wipers on. Push the lever toward the console again to activate the washer momentarily.

Check the washer reservoir fluid level frequently. When the level is low, remove the cap and add windshield antifreeze (not radiator antifreeze) rated for -25°F (-31°C). Operate the system for a few seconds to flush out any residual water.

WARNING! Commercial windshield washer solvents are flammable. Keep sparks, flames and cigarettes away. Handle with caution.



OPERATION

⚠ WARNING

Failure to operate the vehicle properly can result in a collision, loss of control, accident or overturn, which may result in serious injury or death. Read and understand all safety warnings outlined in the safety section of this owner's manual.

Pre-Ride Inspection

Failure to inspect and verify that the vehicle is in safe operating condition before operating increases the risk of an accident. Always inspect the vehicle before each use to make sure it's in safe operating condition.

Item	Remarks	Page
Accelerator	Ensure proper operation	55
Brake system/pedal travel	Ensure proper operation	98
Brake fluid	Ensure proper level	98
Indicator lights/switches	Ensure operation	42
Headlamp	Check operation	109
Brake light/tail lamp	Check operation	110

OPERATION

Pre-Ride Inspection

Item	Remarks	Page
Turn signals	Ensure operation of all signal lamps	36
Mirrors	Adjust mirrors for proper side and rear view	-
Horn	Ensure operation	35
Seat belts	Check length of belt for damage, check latches for proper operation	75
Steering	Ensure free operation	101
Tires	Check tire condition and pressure	104-105
Latches (hood/seat)	Ensure all latches are secure	-
Batteries	Ensure full charges, proper water levels, clean terminals	113-126
Battery cables	Inspect for proper cable routing, secure connections	118
Wheels/fasteners	Inspect, ensure fastener tightness	105

OPERATION

Driving Procedure

1. Disconnect the charging cable. Make sure the main disconnect switch is on.
2. Sit in the driver's seat and fasten the seat belt. Make sure passengers are seated with seat belts secured.
3. Adjust mirrors as needed.
4. Turn the key clockwise to the ON position.
5. Apply the brakes.
6. Release the park brake.
7. Move the direction switch to the desired position. See page 40.
8. Check your surroundings and determine your path of travel.
9. Keeping both hands on the steering wheel, release the brake pedal and gradually push the accelerator toward the floor to begin driving.
10. Drive slowly. Practice maneuvering and using the accelerator and brakes on level surfaces.

OPERATION

Driving Procedure

11. Before turning, activate a turn signal to alert others of your intentions. See page 36.
12. Do not carry a passenger until you have at least two hours of driving experience with this vehicle. Allow a passenger to ride only in a designated passenger seat with seat belt secured.
13. To stop the vehicle, release the accelerator pedal completely and brake to a complete stop.

NOTICE: Always bring the vehicle to a complete stop before changing the position of the direction switch.

14. Set the park brake.

WARNING! A rolling vehicle can cause serious injury or death. Always set the park brake when leaving the vehicle unattended.

15. Turn the key off.
16. Recharge the batteries daily, or after each use of the vehicle.

OPERATION

Driving in Reverse

Follow these precautions when operating in reverse:

1. Always check for obstacles or people behind the vehicle. Always inspect left and right fields of vision before backing.
2. Avoid backing downhill.
3. Back slowly.
4. Apply the brakes *lightly* for stopping.
5. Avoid turning at sharp angles.
6. Never accelerate suddenly.

OPERATION

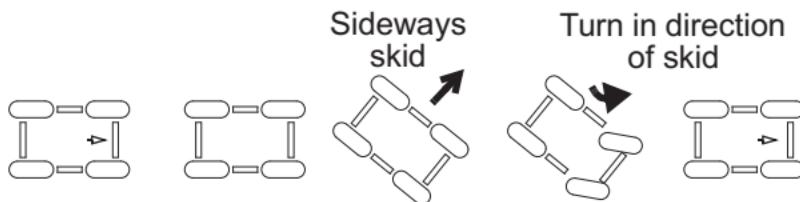
Driving On Slippery Surfaces

⚠ WARNING

Skidding or sliding can cause loss of control or overturn (if tires regain traction unexpectedly). When operating on slippery surfaces, reduce speed and use extra caution to reduce the chance of skidding or sliding out of control. Do not operate on excessively slippery surfaces.

Whenever driving on slippery surfaces such as wet or icy pavement or loose gravel, follow these precautions:

1. Do not operate on excessively slippery surfaces.
2. Slow down before driving onto a slippery surface.
3. Avoid quick, sharp turns, which can cause skids.
4. Correct a skid by turning the steering wheel in the direction of the skid. *Never apply the brakes during a skid.*



OPERATION

Parking the Vehicle

1. Apply the brakes. Stop the vehicle on a level surface.
2. When parking inside a garage or other structure, be sure that the structure is well ventilated and that the vehicle is not close to any source of flame or sparks, including any appliance with pilot lights.
3. Place the direction switch on either forward position.
4. Set the park brake.
5. Turn the key off. Remove the key from the ignition to prevent unauthorized use.

Parking on an Incline

Avoid parking on an incline if possible. If it's unavoidable, follow these precautions:

- If parking in an open area, block the wheels on the downhill side of the vehicle after turning the key off.
- If parking parallel to a curb, stop the vehicle close to the curb. If the vehicle is facing downhill, turn the steering wheel toward the curb. The forward part of the front tire should be turned into the curb. If the vehicle is facing uphill, turn the steering wheel away from the curb. The rear part of the front tire should be turned into the curb.
- Set the park brake.

OPERATION

Transporting the Vehicle

NOTICE: Towing your GEM vehicle could result in severe damage to the vehicle. Vehicle failures resulting from dolly towing will void warranty.

When transporting the GEM vehicle on a trailer, always use a trailer with an approved load rating greater than the GEM vehicle's curb weight plus any installed accessories or cargo. Refer to the specifications section beginning on page 134.

Always tie the frame of the GEM vehicle to the transporting unit securely with suitable straps. Always secure the straps to the front sub-frame and the rear axle of the GEM vehicle. Never place tie straps across any plastic body or floor panel components.

(continued on next page)

OPERATION

Transporting the Vehicle

Transport the vehicle in a closed trailer if possible. Use the following guidelines when transporting the vehicle on an open trailer.

1. Always transport the GEM vehicle facing forward on the trailer.
2. Set the park brake.
3. Remove the key to prevent loss.
4. Secure the seats, hood and any items that could be damaged or dislodged by strong winds. If equipped with hard doors, put all windows down.
5. Never allow passengers on a trailer or in a trailered vehicle.
6. Reduce speed and drive with caution.

MAINTENANCE

Periodic Maintenance Chart

WARNING! Always wear safety glasses or approved eye protection when servicing the vehicle. Wear a full-face shield and gloves when working with or around batteries and electrical connectors. Always use insulated tools when working with or near batteries. Failure to follow these instructions could result in serious injury or death.

NOTICE: Damage to electrical connections and components will occur if they are unplugged before the main disconnect switch is turned off. Always turn off the main disconnect switch before servicing or unplugging any electrical components.

Careful periodic maintenance will help keep your vehicle in the safest, most reliable condition. Inspect, clean, lubricate, adjust and replace parts as necessary. When inspection reveals the need for replacement parts, always use genuine GEM parts available from your authorized GEM dealer. Record maintenance and service in the Maintenance Log beginning on page 147.

Tip: Service and adjustments are important for proper vehicle operation. If you're not familiar with safe service and adjustment procedures, have your authorized GEM dealer perform these operations.

MAINTENANCE

Periodic Maintenance Chart

Monthly Maintenance	See Page
Check battery fluid level (flooded only)	119
Wash tops and terminals of batteries and allow to dry	122
Check cables and terminal connections	123
Check for worn insulation or frayed wires	123
Check battery hold-down bar to ensure batteries are tightly secured	123
Check tires for correct air pressure and wear	104
Check brake fluid reservoir for proper brake fluid level.	98
Check brake lines for leaks.	--
Check seat belts for proper operation	75
Check headlights, horn, turn signals, windshield wiper and brake lights for proper operation.	--
Check steering wheel freeplay	101

MAINTENANCE

Brakes

Brake Fluid

Inspect the brake system routinely. Inspect the brake fluid level before each operation. If the level drops between fluid checks, add brake fluid as needed. See your authorized GEM dealer for service.

WARNING! After opening a bottle of brake fluid, always discard any unused portion. Never store or use a partial bottle. Brake fluid is hygroscopic, meaning it rapidly absorbs moisture from the air. The moisture causes the boiling temperature of the brake fluid to drop, which can lead to early brake fade and the possibility of accident or severe injury.

Change the brake fluid every two years and any time the fluid becomes contaminated, the fluid level is below the minimum, or if the type and brand of the fluid in the reservoir are unknown. Always use DOT4 brake fluid.

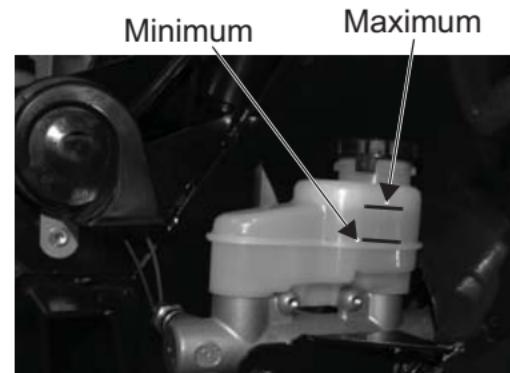
MAINTENANCE

Brakes

Brake Fluid

1. Position the vehicle on a level surface.
2. Open the hood. The brake fluid reservoir is located on the driver's side of the vehicle, above and to the rear of the front tire.
3. View the brake fluid level in the reservoir. The level should be between the upper (MAX) and lower (MIN) level lines.
4. If the fluid level is lower than the upper level line, add brake fluid to the upper (MAX) line.
5. Apply the brake forcefully for a few seconds and check for fluid leakage around the fittings.

NOTICE: Brake fluid may cause damage to painted and finished surfaces. Use caution when refilling the brake fluid reservoir.



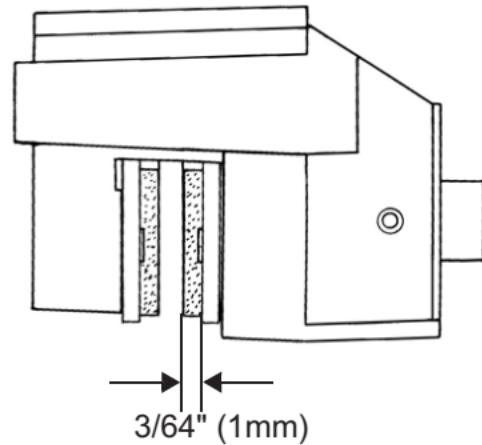
MAINTENANCE

Brakes

Brake Inspection

The front and rear brakes are hydraulic disc type brakes.

1. Check the brake system for fluid leaks.
2. Check the brake pedal for excessive travel or a spongy feel.
3. Check the friction pads for wear, damage and looseness.
4. Inspect the brake disc spline and pad wear surface for excessive wear.
5. Change pads when worn to $3/64"$ (1 mm).



MAINTENANCE

Steering Wheel Inspection

Check the steering wheel for specified freeplay and smooth operation.

1. Position the vehicle on a level surface.
2. Lightly turn the steering wheel left and right. There should be 0.8-1.0 inch (20-25 mm) of freeplay at the outer rim of the steering wheel.
3. If there is excessive freeplay or strange noises, or the steering feels rough or “catchy,” have the steering system inspected by your authorized GEM dealer.

MAINTENANCE

Fuse Replacement

NOTICE: Always turn off the main disconnect switch before servicing or unplugging any electrical components. See page 52.

If you experience electrical failures not related to the batteries, a fuse may need replacement. Locate and correct any short circuits that may have caused the blown fuse, then replace the fuse. See your authorized GEM dealer if you suspect a relay or diode needs replacement.

The fuse block is located inside the fuse access panel on the lower console. To open the access panel, insert the ignition key in the lock and turn it counter-clockwise 1/4 turn.



Access Panel



Fuse Block

MAINTENANCE

Fuse Replacement

Fuse Recommendations	
Fuse Application	Fuse Size
Heater Coil (fuse used for accessory)	30 amp
Turn Signals / Brake Lamps	10 amp
Windshield Wiper	
Accessories	
Radio	
Tail Lamp/Headlamps / Horn / License Plate Lamp	
Heater	
Radio / Public Address System	
Odometer Switch	
	1 amp

NOTICE: Always install fuses with the recommended amperage to avoid damage to the electrical system.

Tip: See the label attached to the inside of the fuse access panel for the function and amp rating of each fuse. The spare and heater coil fuses are used for accessories.

Fuse Label

Spare	Turn Signals Brake Lamps	Tail/Headlamps Horn License P. Lamp
	10A	10A
Wiper		Heater
	10A	10A
30A Heater Coil	Accessories	Radio / PA
	10A	10A
Display		Odometer Switch
	1A	1A
10A 72V System	Radio	Display
	10A	1A

MAINTENANCE

Tires

WARNING

Operating your vehicle with worn tires, improperly inflated tires, non-standard tires or improperly installed tires will affect vehicle handling and could cause an accident resulting in serious injury or death. Always follow all tire maintenance procedures as outlined in this manual and on the labels on the vehicle. Always use original equipment size and type when replacing tires.

Tire Pressure

WARNING! Improper tire pressure can cause loss of control resulting in severe injury or death.

Proper tire pressure is essential to the safe and comfortable operation of your vehicle. Check tire pressure daily, or before each use of the vehicle. For recommended tire pressures, see the manufacturer's label on your vehicle or the specifications section beginning on page 134.

NOTICE: After inspecting or adjusting the tire pressure, always reinstall the valve stem cap (if equipped). This will prevent moisture and dirt from entering the valve stem, which could cause damage.

MAINTENANCE

Tires

Tire Tread Depth

Any accelerated wear of tires may be an indicator of improper alignment or poor driving habits. See your authorized GEM dealer for service.

Always replace tires when tread depth is worn to 1/8" (3 mm) or less.

Wheel Nut Torque

Inspect the following items occasionally for tightness, and if they've been loosened for maintenance service. Do not lubricate the stud or the lug nut.



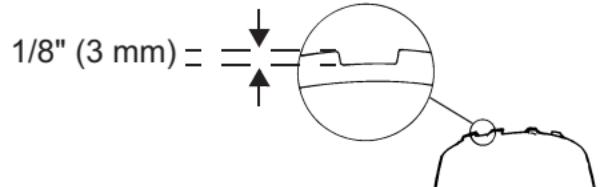
Aluminum (14-inch)
95 ft. lbs. (128 Nm)



Turf (12-inch)
95 ft. lbs. (128 Nm)



Steel (12-inch)
65 ft. lbs. (88 Nm)



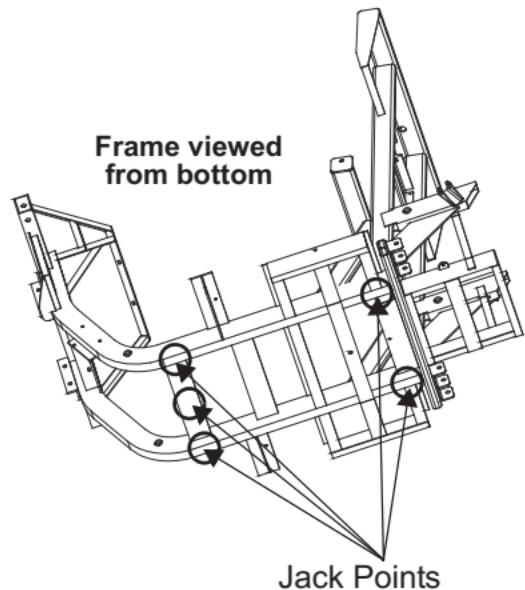
MAINTENANCE

Tires

Wheel Removal

WARNING! A falling vehicle can cause serious injury or death. Never place any part of your body under an elevated vehicle. If you need access to the bottom of the vehicle, use automotive jack stands to support the vehicle on a firm, level surface, or see your authorized GEM dealer for service.

1. Position the vehicle on a dry, firm, level surface.
2. Set the park brake.
3. Turn the key off.



MAINTENANCE

Tires

Wheel Removal

4. Block both the front and rear of the tire that is located diagonally opposite the jacking position. For example, if the right front tire is being changed, block the left rear wheel.
5. Use a small floor style jack or low profile scissors jack only. Jack the vehicle only from the side of the vehicle, on the main frame rail, at the point where the tub or floor panel support and the main frame rail are welded. Alternative locations include the rear frame rail and the center of the front crossmember.

NOTICE: Jacking at any location other than the recommended jacking points may cause significant damage to the vehicle frame and body.

6. Remove the wheel nuts.
7. Remove the wheel.

MAINTENANCE

Tires

Wheel Installation

WARNING! Improperly installed wheels can adversely affect tire wear and vehicle handling, which can result in serious injury or death. Always ensure that all nuts are torqued to specification. Do not service axle nuts that have a cotter pin installed. See your authorized GEM dealer for service.

1. Set the park brake.
2. Place the wheel in the correct position on the wheel hub. Be sure the valve stem is toward the outside and rotation arrows on the tire point toward forward rotation.
3. Attach the wheel nuts and finger tighten.
4. Carefully lower the vehicle to the ground.
5. Torque the wheel nuts to specification. See page 105.



MAINTENANCE

Lights

Poor lighting can result in reduced visibility when driving. Clean lights frequently and replace burned out lamps promptly. Always make sure lights are adjusted properly for best visibility. When servicing a halogen lamp, don't touch the lamp with bare fingers. Oil from your skin leaves a residue, causing a hot spot that will shorten the life of the lamp.

Headlight Replacement

If a headlight fails to work properly, an expired lamp may need replacement. Apply dielectric grease to the socket before installing the new lamp.

Front Turn Signal Light Replacement

If a front turn signal fails to work properly, the entire assembly must be replaced. See your authorized GEM dealer for service. If your vehicle is equipped with optional high/low beam headlights, an expired front turn signal lamp can be replaced. Apply dielectric grease to the socket before installing the new lamp.

MAINTENANCE

Lights

Rear Turn Signal Light Replacement

1. Remove the rear turn signal lens.
2. Remove the expired lamp.
3. Apply dielectric grease to the socket before installing the new lamp.
4. Test the light for proper operation.

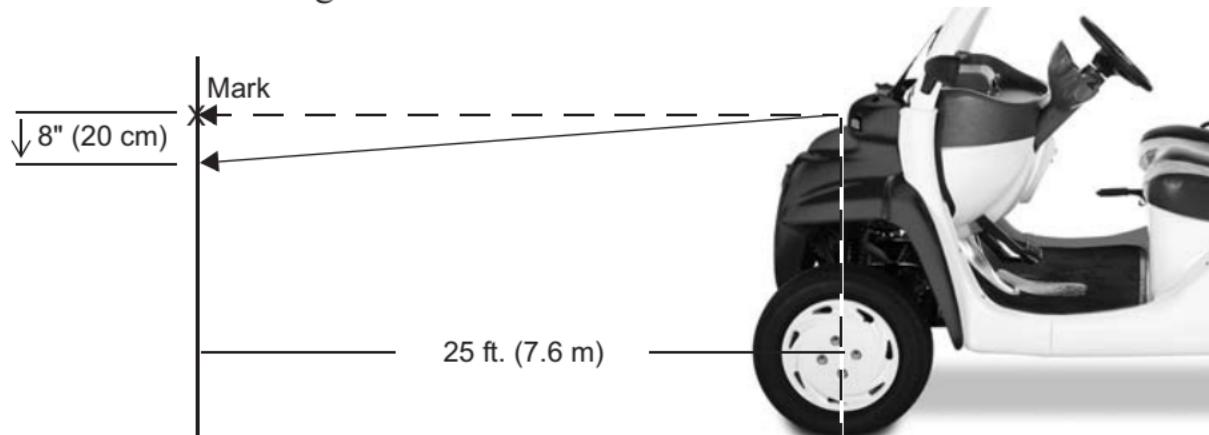
Brake Lights

1. Remove the brake light lens.
2. Remove the expired lamp.
3. Apply dielectric grease to the socket before installing the new lamp.
4. Test the light for proper operation.

Lights

Headlight Beam Adjustment

1. Place the vehicle on a level surface with the headlight approximately 25 ft. (7.6 m) from a wall.
2. Measure the distance from the floor to the center of the headlight and make a mark on the wall at the same height.



MAINTENANCE

Lights

Headlight Beam Adjustment

3. Apply the brakes. Turn the key on. Turn the headlights to high beam.

Tip: Include the weight of a rider on the seat while performing the following step.

4. Observe the headlight aim. The most intense part of the headlight beam should be aimed 8" (20 cm) below the mark placed on the wall.
5. If a headlight needs adjustment, access the adjustment screw under the hood or through the wheel well.
6. Loosen the screw, adjust the headlight, and tighten the screw.
7. Repeat steps 4-6 until the lamp is properly adjusted.

MAINTENANCE

Batteries

WARNING

The voltage in the battery pack is sufficient to cause death by electrocution. With the exception of battery inspections and refilling the water in flooded type batteries, never attempt to perform service on the electric drive system, including the battery pack, unless you are properly trained to work on electrical systems. Always see your authorized GEM dealer for battery-related service.

WARNING

Battery posts, terminals and related components contain lead and lead compounds, chemicals known to cause cancer and reproductive harm. Always wash your hands after touching or handling the batteries.

WARNING

Charging a damaged battery can result in serious injury. Never attempt to charge a frozen or bulging battery. Discard the battery appropriately and install a new battery.

MAINTENANCE

Batteries

WARNING

Improperly connecting or disconnecting battery cables can result in an explosion and cause serious injury or death.

WARNING

Battery electrolyte is poisonous. It contains sulfuric acid. Serious burns can result from contact with skin, eyes or clothing.

Antidote:

External: Flush with water.

Internal: Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg, or vegetable oil. Call physician immediately.

Eyes: Flush with water for 15 minutes and get prompt medical attention.

Batteries produce explosive gases. Keep sparks, flame, cigarettes, etc. away. Ventilate when charging or using in an enclosed space. Always shield eyes when working near batteries. **KEEP OUT OF REACH OF CHILDREN.**

MAINTENANCE

Batteries

Battery Configurations

NOTICE: Before removing the seat to access the batteries, make sure any wire or metal items (including seat belt latches) remain clear of the battery compartment to avoid causing a short circuit to the electrical system.

Two battery pack configurations exist for GEM vehicles. The standard configuration consists of six 12-volt batteries. An optional configuration consists of nine 8-volt batteries. See pages 116-117 for battery locations and access instructions.

MAINTENANCE

Batteries

Battery Locations

Standard 12-Volt Battery Configurations		
Model	Quantity	Locations
GEM e2	6	4 under bench seat, 2 in rear spat
GEM e4	6	4 under bench seat, 2 in rear spat
GEM e6®	6	3 under bench seat, 3 in rear spat
GEM eS	6	4 under bench seat, 2 in rear bed
GEM e4 (short-bed option)	6	4 under bench seat, 2 in rear bed
GEM e6® (short-bed option)	6	3 under rear bench seat, 3 in rear bed
GEM eL	6	3 under bench seat, 3 in rear bed
GEM eL XD	6	3 under bench seat, 3 in rear bed

Optional 8-Volt Battery Configurations		
Model	Quantity	Locations
GEM e6®	9	3 under rear bench seat, 3 under middle seat, 3 in rear spat or bed
GEM eL XD	9	6 under bench seat, 3 in rear bed

MAINTENANCE

Batteries

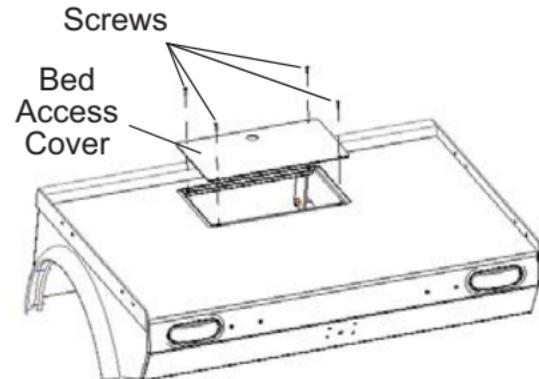
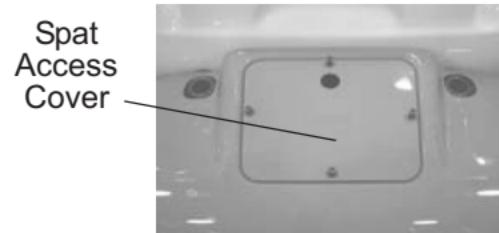
Battery Access

Batteries located in the rear spat or rear bed can be accessed through the battery access covers.

Remove the four cover screws to remove a cover.

Tip: Remove any rear accessory options that may obstruct the rear spat access cover.

Batteries located under a middle seat (optional configuration) can be accessed through the panel on the front of the pedestal.



MAINTENANCE

Batteries

Battery Inspections/Maintenance

Perform the following battery inspections and maintenance procedures monthly as outlined in the Periodic Maintenance Chart beginning on page 96. Perform these operations more often for vehicles subjected to heavy use.

WARNING! Do not work in or near the battery compartment or on any other electrical component of the vehicle while charging the batteries. Always turn off the main disconnect switch before servicing or unplugging any electrical components. See page 52. The main disconnect switch will disable the vehicle by disconnecting the battery pack from the motor. It does not disable the battery pack. HIGH VOLTAGE will be present at the battery terminals. HIGH BATTERY VOLTAGE IS ALWAYS PRESENT. DO NOT TOUCH THE BATTERY TERMINALS.

MAINTENANCE

Batteries

Battery Inspections/Maintenance

Check Battery Fluid (Flooded Batteries)

Gel batteries are maintenance-free batteries. They do not have fill wells. On flooded batteries, check the fluid level often. *Add only distilled water.* Tap water contains minerals that are harmful to a battery.

NOTICE: Never charge batteries if plates are exposed above the water level.

Unless the plates are exposed before charging, distilled water should be added to a battery *after* charging. If the plates are exposed, add just enough water to cover the plates. Fully charge the batteries, then recheck the fluid level.

(continued on next page)

MAINTENANCE

Batteries

Battery Inspections/Maintenance

Check Battery Fluid (Flooded Batteries)

Maintain the fluid level between the battery plates and the bottom of the fill well. Do not overfill.

WARNING! The fluid in an overfilled battery may boil over and cause electrolyte to spill.

Inspect the fluid level of each battery.

1. Remove one of the fill well caps.

Tip: The battery plates should be visible when looking into the fill well. Use a flashlight if necessary.

2. View the fluid level.

Tip: If the level is below the plates, add just enough distilled water to cover the plates. Fully charge the batteries, then recheck the fluid level.

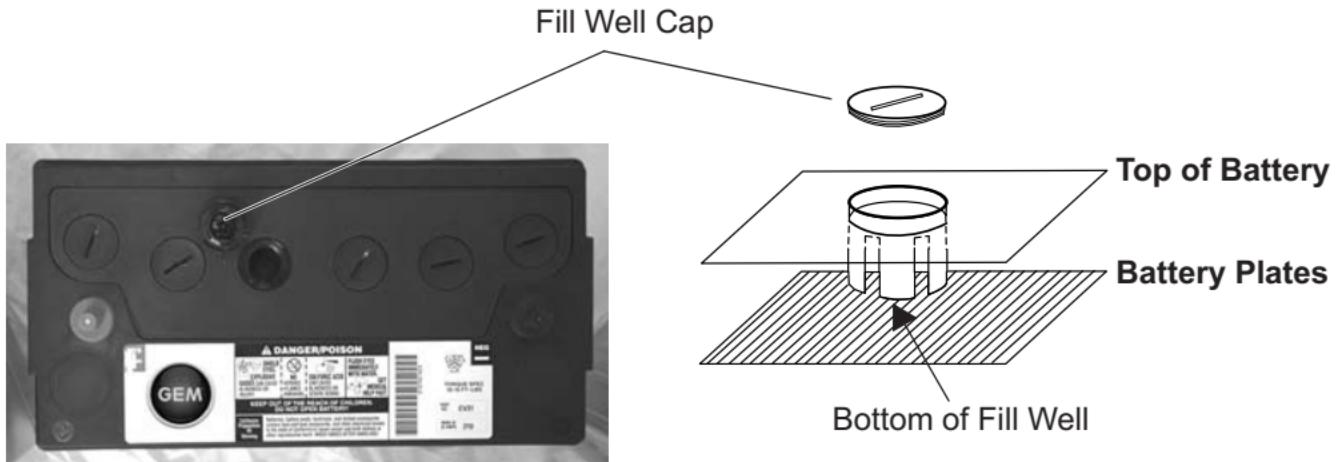
MAINTENANCE

Batteries

Battery Inspections/Maintenance

Check Battery Fluid (Flooded Batteries)

3. Maintain the fluid level between the battery plates and the bottom of the fill well. Add distilled water as needed. Do not overfill. Reinstall the fill well cap securely.



MAINTENANCE

Batteries

Battery Inspections/Maintenance

Clean the Batteries

NOTICE: Do not allow cleaning solution or tap water to enter the batteries. Before cleaning, make sure all battery fill well caps are installed securely.

1. Remove corrosion with a stiff wire brush.
2. Wash the terminals and tops of the batteries with a solution of one tablespoon baking soda and one cup water. Rinse well with tap water and dry off with clean shop towels.
3. Make sure battery terminals are tight. Use an insulated wrench to tighten as needed.
4. Allow battery terminals to dry, then coat the terminals with dielectric grease or petroleum jelly, or spray them with battery anti-corrosion spray.

MAINTENANCE

Batteries

Battery Inspections/Maintenance

Check Battery Connections

WARNING! Improper handling of high voltage wiring, batteries or control systems could result in serious injury or death by electric shock. Only qualified technicians should repair or access high voltage wiring, battery packs and associated systems.

Check Battery Cables and Wiring

Check the battery compartment for any signs of worn insulation, frayed cables or damaged cable ends. If found, see your authorized GEM dealer for service before operating.

WARNING! If battery cable ends are damaged or corroded, they should be replaced or cleaned as necessary. Failure to do so may cause them to overheat during operation, possibly leading to fire, which may result in serious injury or death.

Check Battery Hold-Down Bars

Battery hold-down bars should be snug to keep batteries from moving while the vehicle is in motion, but not so tight as to crack or buckle the battery case.

MAINTENANCE

Batteries

Battery Replacement

With proper care and maintenance, battery life could be extended up to four years or longer, depending on the amount of use. When battery replacement is necessary, please see your authorized GEM dealer.

NOTICE: Always install batteries of the exact type and make originally supplied with the vehicle to prevent damage to the vehicle's electrical system.

WARNING! Handling batteries and electrical components improperly can result in serious injury or death. Do not attempt to remove batteries or battery cables. It is essential, when replacing the cables on the batteries, that the positive cable is attached to the positive post (+) and the negative cable is attached to the negative post (-). Battery posts are identified on the battery case as positive (+) and negative (-). Always see your authorized GEM dealer for battery-related service.

MAINTENANCE

Batteries

Battery Disposal

Lead-acid batteries are recyclable. Return whole scrap batteries to a distributor, manufacturer or lead smelter for recycling. For neutralized spills, place residue in acid-resistant containers with absorbent material, sand or earth and dispose of in accordance with local, state and federal regulations for acid and lead compounds. Contact local and/or state environmental officials regarding disposal information. You can also contact GEM Customer Service for information. See page 5.

MAINTENANCE

Batteries

Battery Care During Storage

WARNING! Always turn off the main disconnect switch before servicing or unplugging any electrical components. See page 52. The main disconnect switch will disable the vehicle by disconnecting the battery pack from the motor. It does not disable the battery pack. HIGH VOLTAGE will be present at the battery terminals. HIGH BATTERY VOLTAGE IS ALWAYS PRESENT. DO NOT TOUCH THE BATTERY TERMINALS.

MAINTENANCE

Batteries

Battery Care During Storage

When the vehicle will not be used for a period of 10 days or longer, check battery water levels (flooded type batteries) and perform one of the battery storage procedures listed in the chart below.

Battery Storage Options	
Storage Period	Charging Procedure
Less than 10 days	Fully charge the batteries, park the vehicle and turn the ignition key off. The battery will lose some of its charge during this period.
10 days to 24 weeks	Option 1: Leave the charger connected and the main disconnect switch ON (only up to 24 weeks). See page 60. Option 2: Disconnect the charger, turn the main disconnect switch off, and arrange for monthly charging.
Indefinitely or Unknown	Disconnect the charger, turn the main disconnect switch off, and arrange for monthly charging.

MAINTENANCE

Cleaning and Storage

Cleaning the Windshield and Sunroof

We recommend using *GEM Windshield Cleaner and Protectant* to remove normal dust and dirt. A liquid household glass cleaner can also be used. Do not use abrasive cleaners on the windshield and sunroof, as they will cause scratches. To remove oil, grease or road tar use isopropyl alcohol, then wash the windows with water. Dry gently with a soft cloth or chamois.

NOTICE: Be very careful when cleaning the acrylic windows (sunroof, side and rear windows) as they can be scratched or damaged. Do not use a cleaner with an abrasive, a combination cleaner and wax or any solvent that contains ethyl or methyl alcohol. Do not use products containing ammonia, soaps, or abrasives. Never use gasoline or cleaning solvent. These products scratch or destroy the surface of the windows.

MAINTENANCE

Cleaning and Storage

Cleaning Seats

Use *GEM Foaming All Surface Cleaner* to clean the seats. Rubbing seats with warm water and a clean, damp cloth will also remove dirt. Substances such as tar, asphalt and other soils will stain if not removed quickly. Use a clean cloth and solvent type vinyl cleaner, then wash the area thoroughly with a damp cloth and mild liquid detergent. Rinse with cool water.

Cleaning the Interior

Use mild liquid detergent and warm water to clean the interior. Remove detergent or deposits with a clean, damp cloth.

NOTICE: Do not spray the interior of your vehicle. Liquids can damage electrical components and the circuit board. Handle liquids with care. Do not spray water directly into the upper or lower console.

MAINTENANCE

Cleaning and Storage

Cleaning the Exterior

The best way to preserve your vehicle's finish is to wash the vehicle regularly. Use *GEM Fiberglass Plastic and Rubber Restorer* or mild liquid detergents. Do not use strong soaps or chemical detergents. Rinse promptly. Dry the finish with a soft, clean chamois or towel to avoid surface scratches and water spotting.

Tip: To prevent spotting, avoid washing the vehicle in direct sunlight.

Protection From the Elements

Prolonged exposure to sunlight may deteriorate the exterior and interior finish. Park the vehicle in a garage or similar structure, or cover the vehicle with a GEM vehicle cover.

MAINTENANCE

Cleaning and Storage

Storage Tips

Clean the Exterior

Make any necessary repairs and clean the vehicle as recommended.

Inspect and Lubricate

Inspect all cables and lubricate all areas of the vehicle as recommended in the Periodic Maintenance Chart beginning on page 96.

Check Fluid Levels

Inspect the fluid levels. Add or change fluids as recommended. Change brake fluid every two years and any time the fluid looks dark or contaminated.

MAINTENANCE

Cleaning and Storage

Storing the Vehicle

Any time the vehicle will be parked for more than 10 days, follow the recommended storage procedures:

1. Make any necessary repairs and clean the vehicle. See page 128.
2. Clean the batteries. See page 122.
3. Prepare the batteries for storage. See page 126.

NOTICE: Batteries can be permanently damaged (and the warranty voided) if allowed to remain 30 days or more with low charge. Fully charge batteries before storing. In hot climates, battery self-discharge will increase. In cold climates, batteries could freeze if not properly charged.

4. Store the vehicle out of the sun in a cool, dry place.
5. Be sure the storage area is well ventilated.
6. Turn the key off.

Cleaning and Storage

Storing the Vehicle

7. Verify that tire pressure is at specification.
8. Block the wheels to prevent rolling.

WARNING! Do not cover the vehicle while the charger is connected. Dangerous levels of hydrogen gas could accumulate.

9. If the vehicle is not connected to the charger, turn off the main disconnect switch. Cover the vehicle with a genuine GEM vehicle cover. Do not use plastic or coated materials. They do not allow enough ventilation to prevent condensation, and may promote corrosion and oxidation.

Removal from Storage

1. Inspect all battery connections. Verify that batteries are fully charged.
2. Verify that tire pressure is at specification.
3. Perform the pre-ride inspection. See page 86.
4. Inspect and verify the tightness of the bolts, nuts and other fasteners.

SPECIFICATIONS

	GEM e2	GEM e4	GEM eS
Dimensions			
Curb Weight	1120 lbs. (508 kg)	1270 lbs. (576 kg)	1150 lbs. (521.6 kg)
Length	99 in. (251.5 cm)	128 in. (325 cm)	108 in. (274.3 cm)
Width	55 in. (139.7 cm)	55 in. (139.7 cm)	55 in. (139.7 cm)
Height	70 in. (177.8 cm)	70 in. (177.8 cm)	70 in. (177.8 cm)
Wheelbase	72 in. (183 cm)	102 in. (259 cm)	72 in. (183 cm)
Turning Circle/Radius	11.5 feet (3.5 m)	15 feet (4.6 m)	11.5 feet (3.5 m)
Load Capacity			
Payload Capacity (occupants, cargo, options)	730 lbs. (331 kg)	930 lbs. (421.8 kg)	700 lbs. (317.5 kg)
Gross Vehicle Weight Rating (GVWR) (page 22)	1850 lbs. (839 kg)	2200 lbs. (998 kg)	1850 lbs. (839 kg)
Gross Axle Weight Rating (GAWR)	Front 1023 lbs. (464 kg) Rear 1317 (597.4 kg)	Front 1023 lbs. (464 kg) Rear 1317 (597.4 kg)	Front 1023 lbs. (464 kg) Rear 1317 (597.4 kg)
Seating	2	4	2

SPECIFICATIONS

	GEM e2	GEM e4	GEM eS
Performance			
Motor	5 HP (7 HP optional), shunt DC electric		
Motor peak		23 HP Peak (17kw)	
Controller		Flight Systems, T4, 350 amp DC Controller	
Battery pack		Six 12-volt flooded lead acid batteries (12-volt gel optional)	
Maximum speed		25 MPH (40 km/h)	
Range		30 miles (48.3 km) (will vary with conditions)	
Drive System		12.44:1 Single speed	
On-board charger		120 volt, 15 amp, 60 Hz AC input; 72-100 volt, 12 amp DC output	
Brake System			
Brakes		4-Wheel hydraulic brakes, disc front, drum rear	
Park Brake		Console-mounted lever-activated mechanical park brake	

SPECIFICATIONS

	GEM e2	GEM e4	GEM eS
Suspension			
Front suspension	Independent wishbone w/coil over shock		
Rear suspension	Solid rear axle w/coil over shock		
Tires	Street rated 12-inch 165/70R-12 (Options: 12-inch aluminum turf, 14-inch aluminum)		
Tire pressure	12-inch: 32 psi (221 kPa) / 14-inch: 36 psi (248 kPa)		
Features			
Gauge	LCD Display		
Auxiliary power	12-volt accessory outlet		
Seat belts	Automotive-style 3-point seat belts		
Direction switch	High/Low/Reverse		
Headlights	Hi/Low Beam 35W/35W		
Taillights/brake lights	Halogen		
Horn / Turn Signals	Standard		
Hazard Signals	Standard		
Mirrors	Interior rear view mirror / Exterior left and right side view mirrors		

SPECIFICATIONS

	GEM eL	GEM eL XD	GEM e6®
Dimensions			
Curb Weight	1235 lbs. (560 kg)	1550 lbs. (703 kg)	1620 lbs. (735 kg)
Length	144 in. (365.8 cm)	144 in. (365.8 cm)	162 in. (411.5 cm)
Width	55 in. (139.7 cm)	55 in. (139.7 cm)	55 in. (139.7 cm)
Height	70 in. (177.8 cm)	70 in. (177.8 cm)	70 in. (177.8 cm)
Wheelbase	114 in. (289.6 cm)	114 in. (289.6 cm)	133 in. (337.8 cm)
Turning Circle/Radius	17 feet (5.2 m)	17 feet (5.2 m)	19 feet (5.8 m)
Load Capacity			
Payload Capacity (occupants, cargo, options)	1065 lbs. (483 kg)	1450 lbs. (657.7 kg)	1380 lbs. (626 kg)
Gross Vehicle Weight Rating (GVWR) (page 22)	2300 lbs. (1043 kg)	3000 lbs. (1360.8 kg)	3000 lbs. (1360.8 kg)
Gross Axle Weight Rating (GAWR)	Front 1023 lbs. (464 kg) Rear 1317 (597.4 kg)	Front 1380 (626 kg) Rear 1820 (825.5 kg)	Front 1380 (626 kg) Rear 1820 (825.5 kg)
Seating	2	2	6

SPECIFICATIONS

	GEM eL	GEM eL XD	GEM e6®
Performance			
Motor	5 HP (7 HP optional), shunt DC electric	7 HP vented, shunt DC electric	
Motor peak	23 HP Peak (17kw)		
Controller	Flight Systems, T4, 350 amp DC Controller		
Battery pack	Six 12-volt flooded lead acid batteries (12-volt gel optional)	Nine 8-volt gel batteries	Six 12-volt gel batteries (e6®) Nine 8-volt gel batteries (e6® w/S option)
Maximum speed	25 MPH (40 km/h)		
Range	30 miles (48.3 km) (will vary with conditions)		
Drive System	12.44:1 Single speed		
On-board charger	120 volt, 15 amp, 60 Hz AC input; 72-100 volt, 12 amp DC output		
Brake System			
Brakes	4-Wheel hydraulic brakes, disc front, drum rear		
Park Brake	Console-mounted lever-activated mechanical park brake		

SPECIFICATIONS

	GEM eL	GEM eL XD	GEM e6®
Suspension			
Front suspension		Independent wishbone w/coil over shock	
Rear suspension		Solid rear axle w/coil over shock	
Tires		Street rated 12-inch 165/70R-12 (Options: 12-inch aluminum turf, 14-inch aluminum)	
Tire pressure		12-inch: 32 psi (221 kPa) / 14-inch: 36 psi (248 kPa)	
Features			
Gauge		LCD Display	
Auxiliary power		12-volt accessory outlet	
Seat belts		Automotive-style 3-point seat belts	
Direction switch		High/Low/Reverse	
Headlights		Hi/Low Beam 35W/35W	
Taillights/brake lights		Halogen	
Horn / Turn Signals		Standard	
Hazard Signals		Standard	
Mirrors		Interior rear view mirror / Exterior left and right side view mirrors	

WARRANTY

LIMITED WARRANTY

POLARIS Sales Inc., 2100 Highway 55, Medina, MN 55340, gives a TWO YEAR or 8,000 MILE (12,900 km), whichever comes first, LIMITED WARRANTY on all components of your GEM vehicle against defects in material or workmanship. Mileage is unlimited for the first 6 months of the vehicle warranty. Any time after month 6, the vehicle warranty expires at 8,000 miles (12,900 km) or at the end of the two-year period, whichever comes first. This warranty covers the parts and labor charges for repair or replacement of defective parts which are covered by this warranty. This warranty begins on the date of purchase. This warranty is transferable to another consumer during the warranty period through a GEM dealer.

BATTERY WARRANTY

Battery coverage begins on the retail purchase date and continues for twenty-four months or 8,000 miles (12,900 km), whichever comes first. Mileage is unlimited for the first 6 months of the battery warranty. Any time after month 6, the battery warranty expires at 8,000 miles (12,900 km) or at the end of the two-year period, whichever comes first. During this time period, GEM warrants your vehicle's batteries due to defects in materials or workmanship. After the first six months in service, a defective battery will be replaced on a manufacturer/customer shared basis provided that the warranty limit of 8,000 miles (12,900 km) has not yet occurred. Review the table below for guidelines:

TERM FOR VEHICLES WITH LESS THAN 8,000 MILES (12,900 km)	WARRANTY COVERAGE FOR BATTERIES DEEMED DEFECTIVE BY GEM
Purchase Date - 6th Month of Service	100% of the cost of an approved GEM battery at a GEM dealer
7th - 12th Month of Service	75% of the cost of an approved GEM battery at a GEM dealer
13th - 18th Month of Service	50% of the cost of an approved GEM battery at a GEM dealer
19th - 24th Month of Service	25% of the cost of an approved GEM battery at a GEM dealer

WARRANTY

BATTERY WARRANTY EXCLUSIONS

- Batteries that fail due to lack of battery maintenance, over-charging, under-charging, abuse or neglect is excluded from coverage
- Batteries that fail due to fire, wreckage, explosion, or freezing
- Broken batteries
- Batteries ruined by defective chargers
- Batteries to which an additive is added
- Batteries which have been improperly stored and allowed to discharge
- Any battery pack with a mixture of code dates or with other manufacturer's products
- Any battery improperly installed or with loose or corroded hardware

WARRANTY

LIMITATIONS OF WARRANTIES AND REMEDIES

The GEM limited warranty excludes any failures that are not caused by a defect in material or workmanship. This warranty does not cover accidental damage, normal wear and tear, abuse or improper handling. This warranty also does not cover any vehicle that has been altered structurally, modified, neglected, improperly maintained, or used for purposes other than for which it was manufactured, or for any damages which occur during trailer transit or as a result of unauthorized service or the use of unauthorized parts. In addition, this warranty does not cover physical damage to paint or finish, stress cracks, tearing or puncturing of upholstery material, corrosion, or defects in parts, components or the vehicle due to fire, explosions or any other cause beyond GEM control.

The exclusive remedy for breach of this warranty shall be, at GEM's exclusive option, repair or replacement of any defective materials, or components or products. THE REMEDIES SET FORTH IN THIS WARRANTY ARE THE ONLY REMEDIES AVAILABLE TO ANY PERSON FOR BREACH OF THIS WARRANTY. GEM SHALL HAVE NO LIABILITY TO ANY PERSON FOR INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY DESCRIPTION, WHETHER ARISING OUT OF EXPRESS OR IMPLIED WARRANTY OR ANY OTHER CONTRACT, NEGLIGENCE, OR OTHER TORT OR OTHERWISE THIS EXCLUSION OF CONSEQUENTIAL, INCIDENTAL, AND SPECIAL DAMAGES IS INDEPENDENT FROM AND SHALL SURVIVE ANY FINDING THAT THE EXCLUSIVE REMEDY FAILED OF ITS ESSENTIAL PURPOSE. Some states do not permit the exclusion or limitation of incidental or consequential damages or implied warranties, so the above limitations or exclusions may not apply to you if inconsistent with controlling state law.

WARRANTY

REGISTRATION

At the time of sale, the Warranty Registration Form must be completed by your dealer and submitted to GEM within three days. Upon receipt of this registration, GEM will record the registration for warranty. No verification of registration will be sent to the purchaser as the copy of the Warranty Registration Form will be the warranty entitlement. If you have not signed the original registration and received the customer copy, please contact your dealer immediately. NO WARRANTY COVERAGE WILL BE ALLOWED UNLESS YOUR VEHICLE IS REGISTERED WITH GEM. Initial dealer preparation and set-up of your vehicle is very important in ensuring trouble-free operation. Purchasing a machine in the crate or without proper dealer set-up will void your warranty coverage.

WARRANTY

HOW TO OBTAIN WARRANTY SERVICE

If your vehicle requires warranty service, you must take it to a GEM Servicing Dealer. When requesting warranty service you must present your copy of the Warranty Registration form to the dealer. **THE COST OF TRANSPORTATION TO AND FROM THE DEALER IS YOUR RESPONSIBILITY.** GEM suggests that you use your original selling dealer; however, you may use any GEM Servicing Dealer to perform warranty service. Please work with your dealer to resolve any warranty issues. Should your dealer require any additional assistance they will contact the appropriate person at GEM. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. If any of the above terms are void because of state or federal law, all other warranty terms will remain in effect.

Exported Vehicles

EXCEPT WHERE SPECIFICALLY REQUIRED BY LAW, THERE IS NO WARRANTY OR SERVICE BULLETIN COVERAGE ON THIS VEHICLE IF IT IS SOLD OUTSIDE THE COUNTRY OF THE SELLING DEALER'S AUTHORIZED LOCATION.

This policy does not apply to vehicles that have received authorization for export from GEM. Dealers may not give authorization for export. You should consult an authorized dealer to determine this vehicle's warranty or service bulletin coverage if you have any questions. This policy does not apply to vehicles registered to government officials or military personnel on assignment outside the country of the selling dealer's authorized location. This policy does not apply to Safety Recalls.

WARRANTY

How to Get Service

In the Country where your vehicle was purchased:

Warranty or Service Bulletin repairs must be done by an authorized GEM dealer. If you move or are traveling within the country where your vehicle was purchased, Warranty or Service Bulletin repairs may be requested from any authorized GEM dealer.

Outside the Country where your vehicle was purchased:

If you are traveling temporarily outside the country where your vehicle was purchased, you should take your vehicle to an authorized GEM dealer. You must show the dealer photo identification from the country of the selling dealer's authorized location as proof of residence. Upon residence verification, the servicing dealer will be authorized to perform the warranty repair.

If You Move:

If you move to another country, be sure to contact GEM Customer Assistance and the customs department of the destination country before you move. Vehicle importation rules vary considerably from country to country. You may be required to present documentation of your move to GEM in order to continue your warranty coverage. You may also be required to obtain documentation from GEM in order to register your vehicle in your new country.

WARRANTY

How to Get Service

If Purchased From A Private Party:

If you purchase a GEM product from a private citizen outside of the country in which the vehicle was originally purchased, all warranty coverage will be denied.

Notice

If your vehicle is registered outside of the country where it was purchased, and you have not followed the procedure set out above, your vehicle will no longer be eligible for warranty or service bulletin coverage of any kind. Vehicles registered to Government officials or military personnel on assignment outside of the country where the vehicle was purchased will continue to be covered by the basic warranty.

GEM Customer Service

Phone: 855-RIDGE GEM (855-743-3436)

Web: www.gemcar.com

MAINTENANCE LOG

Use the following chart to record periodic maintenance.

DATE	MILES (KM) OR HOURS	TECHNICIAN	SERVICE PERFORMED / COMMENTS

MAINTENANCE LOG

DATE	MILES (KM) OR HOURS	TECHNICIAN	SERVICE PERFORMED / COMMENTS

MAINTENANCE LOG

DATE	MILES (KM) OR HOURS	TECHNICIAN	SERVICE PERFORMED / COMMENTS

MAINTENANCE LOG

DATE	MILES (KM) OR HOURS	TECHNICIAN	SERVICE PERFORMED / COMMENTS

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For your nearest GEM dealer,
call 855-RIDEGEM (855-743-3436)
or visit www.gemcar.com

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